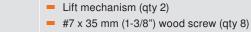
#### **AVENTOS HK top**

# **Ablum**

# **Wood/Wide Aluminum Frame Door Application**

#### Lift mechanism set







 Power factor
 Opening angle
 Part no.

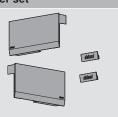
 36 - 139
 107°
 22K2300

 80 - 240
 107°
 22K2500

 150 - 450
 107°
 22K2700

107°

#### Cover set



Right and left cover plate (qty 2)

Colors: Light Gray, Dark Gray and Silk White

Part no.

22K2900

Cover set

270 - 781

22K8000.NA

#### Wood or wide alum door hardware set

Arm assembly mounting plate (qty 2)



Part no.

Hardware set	20\$4200
Inst. screw for wood doors	606N or 606P
Inst. screw for wide alum	7072A

#### Mounting plate with bracket set

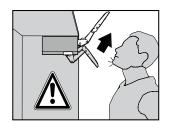
- Left and right mounting plate with bracket
- For large overlay five-piece doors



Part no.

Mounting plate w/ bracket

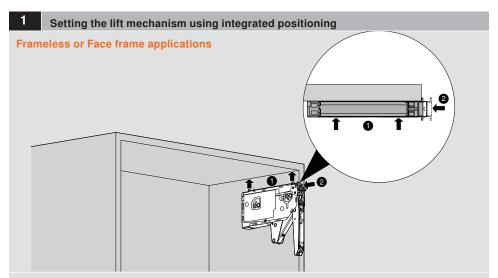
20S4F01



# **AWARNING**

Risk of injury from spring-loaded arm

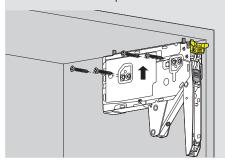
Arm has built in safety feature to prevent opening and closing.

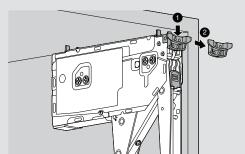


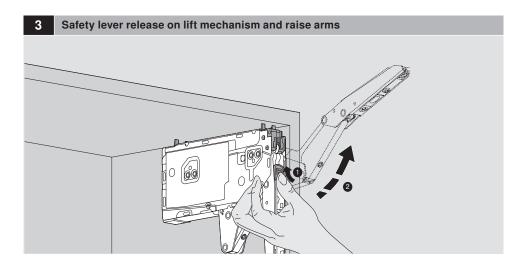
**NOTE:** Face frame cabinets must be blocked out flush with the frame, or installed with the 22K6001 screw-on face frame bracket, and the max top overlay is **25.4** mm.

# 2 Attaching the lift mechanism

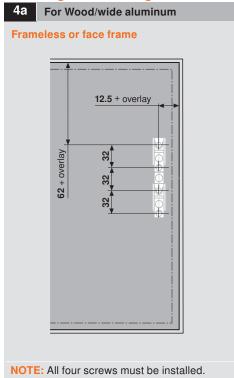
Once the lift mechanism is in place, attach to the cabinet using the four wood screws provided. Remove setback template.

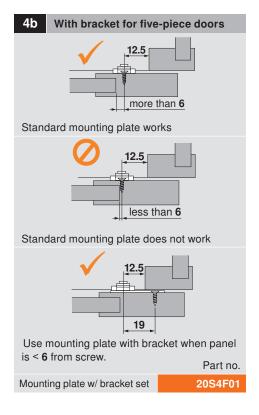




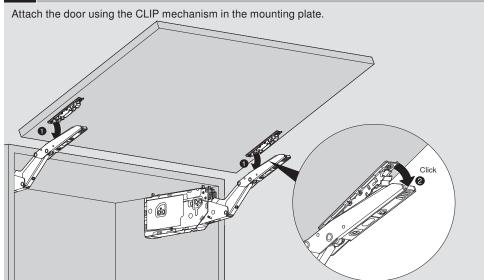


**Attaching the Mounting Plates** 



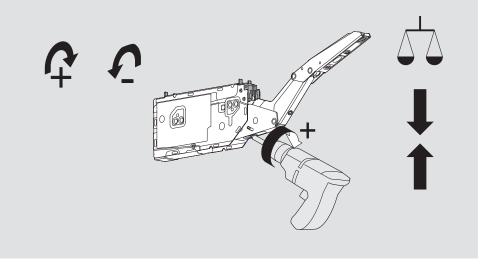


#### 5 Attaching the door



### 6 Adjust the door tension

Use a T20 TORX screwdriver or screw gun and a T20 TORX bit to adjust the lift mechanism to the desired tension (door weight balanced). Cover cap does not need to be removed to perform this adjustment.



# Finalize the door adjustments

Use a TORX T20 screwdriver to perform cam adjustments for each of the three-dimensional adjustments. ±2 mm

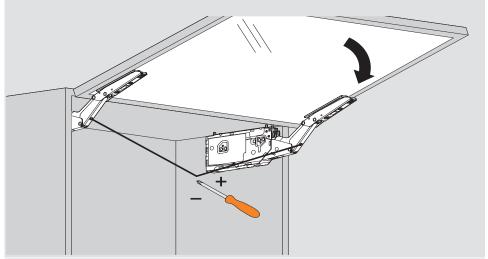
# Attach cover caps

Place the left and right cover plates over the appropriate lift mechanisms and snap them in place.

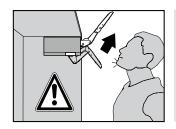
± 2 mm

# 9 Adjust opening angle

Use a TORX T20 screwdriver to adjust opening angle between 75° and 107°.



NOTE: Adjustments can be made with the cap on.



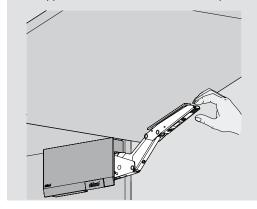


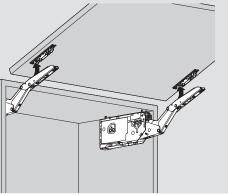
Risk of injury from spring-loaded arm

Arm has built in safety feature to prevent opening and closing.

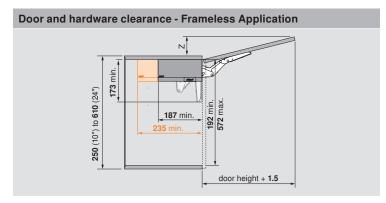
#### Removing the door

- Open the door. Disengage the CLIP mechanism of the lever arm from the mounting plate.
- Support the door with one hand and repeat on the other side.

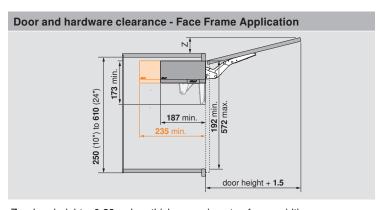




# Other information



 $Z = door height \times 0.29 + door thickness minus top panel thickness$ 



Z = door height x 0.29 + door thickness minus top frame width

Decorative molding clearance				
X door thickness				
Door thickness	16	19	22	26
Maximum X	68	57	47	33

Blum, Inc. 800-438-6788 sales.us@blum.com blum.com

Inch		mm		
1/32	.031			
1/16	.063	1.5		
3/32	.094			
1/8	.125			
5/32	.156			
3/16	.188	5		
7/32	.219	5.5		
1/4	.25	6		
9/32	.281	7		
5/16	.313	8		
11/32	.344			
3/8	.375	9.5		
13/32	.406	10		
7/16	.438	11		
15/32	.469	12		
1/2	.5	13		
17/32	.531	13.5		
9/16	.563	14		
19/32	.594	15		
5/8	.625	16		
21/32	.656	17		
11/16	.688	17.5		
23/32	.719	18		
3/4	.75	19		
25/32	.781	20		
13/16	.813	20.5		
27/32	.844	21		
7/8	.875	22		
29/32	.906	23		
15/16	.938	24		
31/32	.969	24.5		
1	1	25.4		