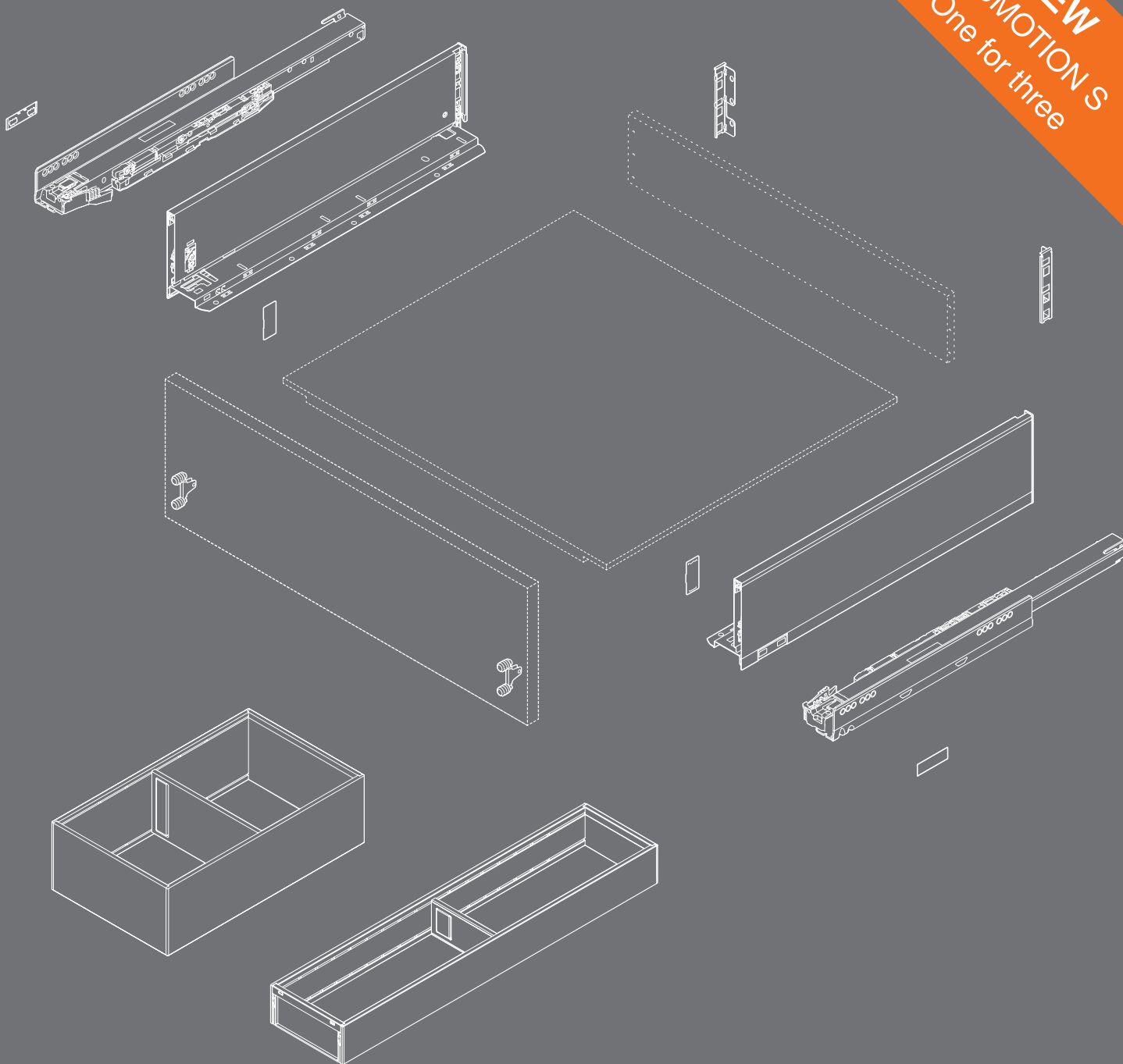


NEW
BLUMOTION S
One for three



LEGRABOX

Order specification

www.blum.com

 **blum**[®]

LEGRABOX

Experience Elegance

Is there such thing as the perfect drawer? Different from the norm, focussed on the principles it pursues – yet unprecedented in its level of performance. Straightforward. Simple. Slim. Like LEGRABOX – Experience Elegance. The box system impresses with its clear contours, parallel drawer side design and design lines as central design element.





Contents

LEGRABOX

Ordering and planning information

- 4 Material and colour
- 6 Drawer – height N
- 8 Drawer – height M
- 12 Inner drawer – height M
- 16 Sink pull-out – height M
- 20 Drawer – height K
- 24 Inner drawer – height K
- 28 High fronted pull-out – height C
- 34 Inner pull-out – height C
- 46 Sink pull-out – height C
- 56 High fronted pull-out – height F
- 60 Accessories
- 63 Cabinet profile fixing
- 64 Assembly devices

Motion technologies

Ordering and planning information

- 66 SERVO-DRIVE
- 77 TIP-ON BLUMOTION
- 80 TIP-ON

AMBIA-LINE

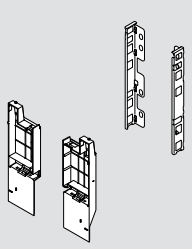
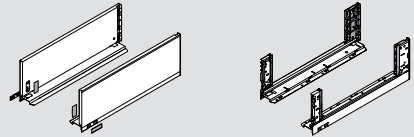
Order specification

- 82 Material and colour
- 84 Steel design – drawer
- 87 Steel design – high fronted pull-out
- 90 Wood design – drawer
- 93 Wood design – high fronted pull-out
- 94 Kitchen accessories

- 95 **Blum**



Material and colour

					
	TS-M	OG-M	PS-M	SW-M	INGL
Terra black matt					
Orion grey matt					
Polar silver matt					
Silk white matt					
NI					
Nickel					
NI-M					
Nickel matt					



Blum would like to make the ordering, assembly and marketing of its products as easy as possible for its customers and partners. A variety of useful online applications as well as special planning and ordering software make the task easier.

Product configurator

The product configurator helps you to select and order the correct fittings. Along with parts lists for your desired fitting solution, you also get marketing information, manufacturing and assembly documentation as well as 2D/3D CAD data.

www.blum.com/productconfigurator

DYNALOG

Using DYNALOG, Blum's planning software, cabinet planning for Blum fittings is complete and precise. The program can be operated intuitively. Automatic collision checks ensure plan feasibility and do away with trial applications.

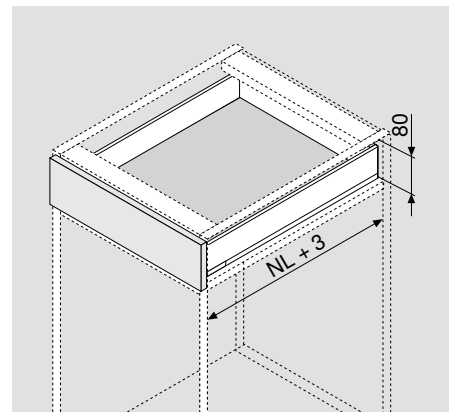
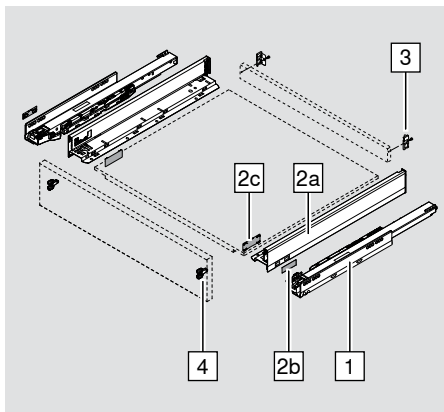
DYNAPLAN interfaces

Complete plans can be exported and imported to or from your CAD or CAM system at the touch of a button via interfaces in DYNAPLAN. As such, DYNAPLAN supports your main program both with every-day solutions as well as special constructions.

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right					
	NL	BLUMOTION S*			TIP-ON	
	400 mm	40 kg	750.4001S		40 kg	750.4001T
	450 mm	40 kg	750.4501S		40 kg	750.4501T
	500 mm	40 kg	750.5001S		40 kg	750.5001T
	550 mm	40 kg	750.5501S		40 kg	750.5501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
	NL	Steel				Stainless steel
	400 mm	770N4002S				
	450 mm	770N4502S				770N4502I
	500 mm	770N5002S				770N5002I
	550 mm	770N5502S				

3	Chipboard back fixings left/right				
	Colour variants				
	Steel				
	Height N	ZB7N000S			

4	Front fixing bracket			
	EXPANDO	2 x	ZF7N70E2	
	Screws	2 x	ZF7N7002	
	EXPANDO T	2 x	ZF7N70T2	

For more information, see page 61

* Suitable for SERVO-DRIVE in combination with a chipboard back and TIP-ON BLUMOTION

Accessories

Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

Space requirements in the cabinet

Front dimensions for screw-on assembly

FA Front overlay

Front drilling distances for EXPANDO

Back installation dimensions

Cabinet profile screw positions

NL (mm)
400–500
550

Min. internal cabinet depth = NL + 3 mm

Drilling distances base

Cutting dimensions for 16 mm chipboard

KB Cabinet width
LW Internal cabinet width
NL Nominal length

Back

39 mm

Base

Chipboard back
NL - 10 mm

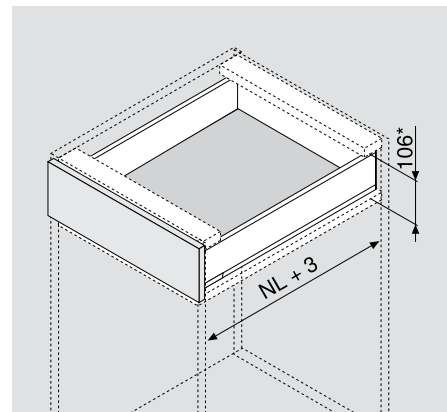
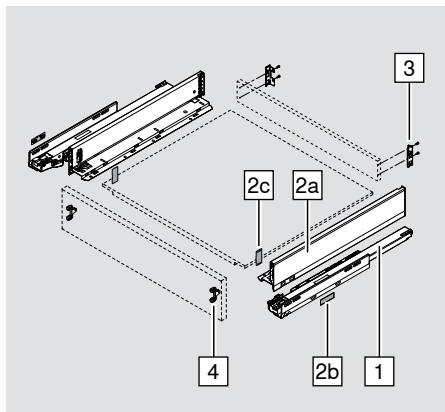
Notch dimension

* + 1 mm if cabinet profiles are installed before cabinet is assembled

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	270 mm	40 kg	750.2701S			40 kg	750.2701T		
	300 mm	40 kg	750.3001S			40 kg	750.3001T		
	350 mm	40 kg	750.3501S			40 kg	750.3501T		
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set								
	Consisting of:								
	2a Drawer side left/right								
	2b Customer branding								
	2c Cover caps								
	Colour variants								
			TS-M	OG-M	PS-M	SW-M	INGL		
	NL		Steel				Stainless steel		
	270 mm		770M2702S				770M2702I		
	300 mm		770M3002S				770M3002I		
	350 mm		770M3502S				770M3502I		
	400 mm		770M4002S				770M4002I		
	450 mm		770M4502S				770M4502I		
	500 mm		770M5002S				770M5002I		
	550 mm		770M5502S				770M5502I		
	600 mm		770M6002S				770M6002I		
	650 mm		770M6502S				770M6502I		

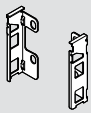
* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Drawer – height M

LEGRABOX



3	Chipboard back fixings left/right				
		Colour variants			
		TS-M	OG-M	PS-M	SW-M
		Steel			
	Height M	ZB7M000S			

4	Front fixing bracket		
	EXPANDO	2 x	ZF7M70E2
	Screws	2 x	ZF7M7002
	EXPANDO T	2 x	ZF7M70T2

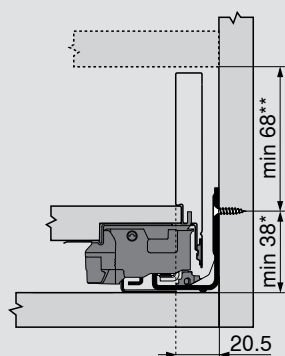
For more information, see page 61

Accessories

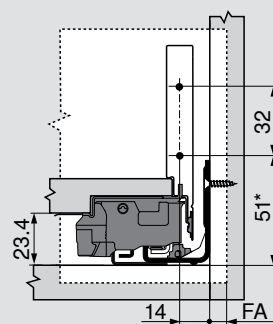
	Fixing screws for front fixing brackets	
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base	
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

Space requirements in the cabinet

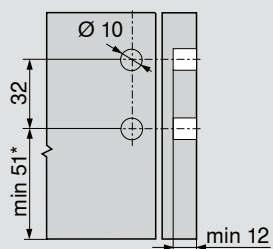


Front dimensions for screw-on assembly

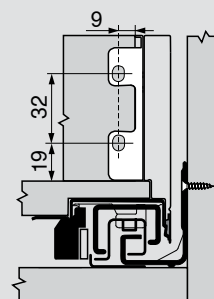


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

Cabinet profile screw position – 40 kg

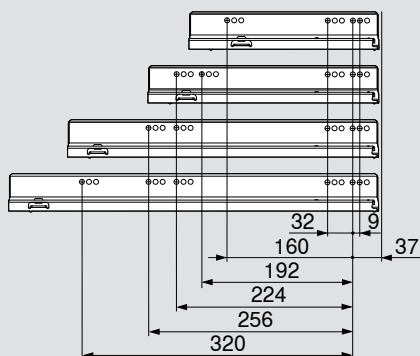
NL (mm)

270

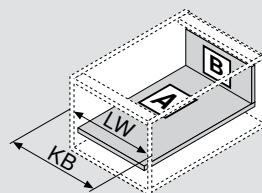
300, 350

400–500

550, 600



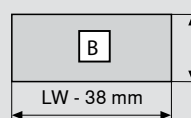
Cutting dimensions for 16 mm chipboard



KB Cabinet width

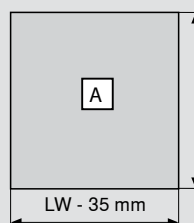
LW Internal cabinet width

NL Nominal length



Back

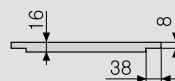
63 mm



Base

Chipboard back

NL - 10 mm



Notch dimension

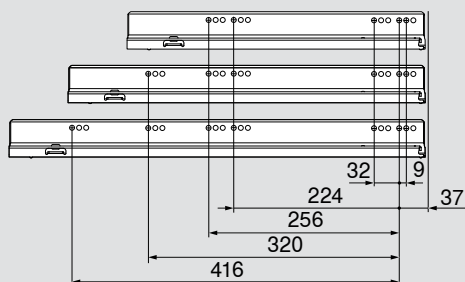
Cabinet profile screw position – 70 kg

NL (mm)

450

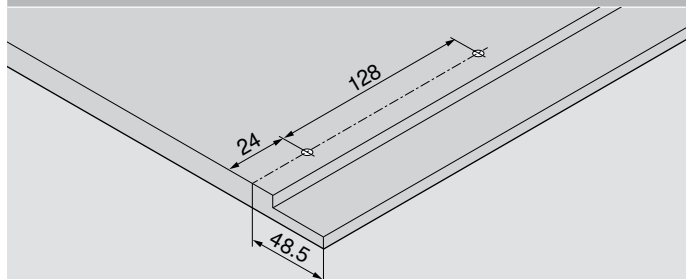
500–600

650



Min. internal cabinet depth = NL + 3 mm

Drilling distances base



LEGRABOX

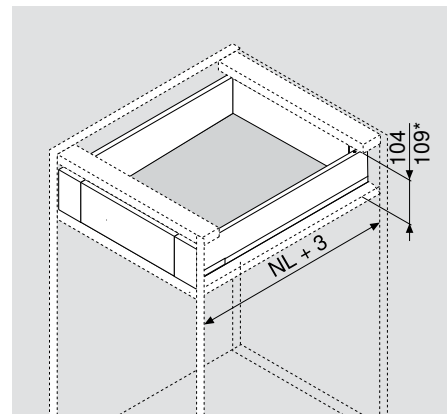
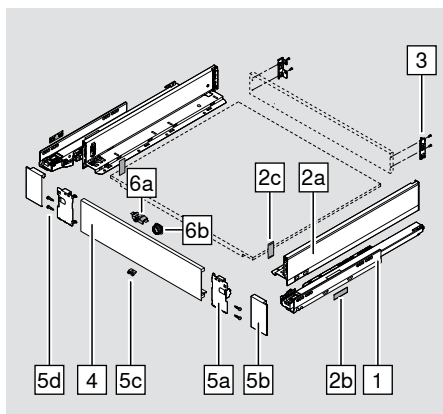


Inner drawer – height M Solid front piece

Product

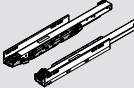


Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S**				TIP-ON				
	270 mm	40 kg	750.2701S			40 kg	750.2701T			
	300 mm	40 kg	750.3001S			40 kg	750.3001T			
	350 mm	40 kg	750.3501S			40 kg	750.3501T			
	400 mm	40 kg	750.4001S			40 kg	750.4001T			
	450 mm	40 kg	750.4501S		70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S		70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S		70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S		70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm					70 kg	753.6501S		70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
	TS-M		OG-M		PS-M	
	SW-M		INGL			
	NL		Steel			Stainless steel
	270 mm		770M2702S			770M2702I
	300 mm		770M3002S			770M3002I
	350 mm		770M3502S			770M3502I

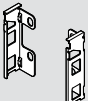
* With latch

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

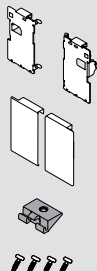
Inner drawer – height M Solid front piece

LEGRABOX



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height M	ZB7M000S				

4	Front piece without groove					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043C01				
	Cutting	LW - 126 mm				

5	Front piece set					
	Consisting of:					
	5a Front fixing left/right					
	5b Outer cover caps left/right					
	5c Locking piece					
	5d Screws					
	Colour variants					
	TS-M		OG-M	PS-M	SW-M	INGL
	Steel				Stainless steel	
ZI7.0MS0					ZI7.0MI0	

6	Latch set (optional)**					
 	Consisting of:					
	5a Latch					
	5b Latch housing (RAL 7037 dust grey)					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	TS-M*
		Plastic				
	ZI7.0M07					

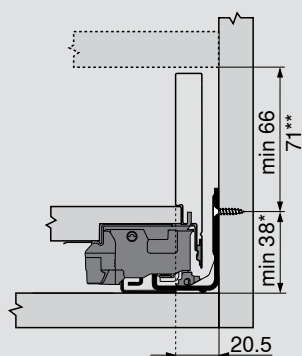
Accessories

	Fixing screws for chipboard back fixings and drawer sides with drawer base				
	Ø 4 x 15 mm				61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.				

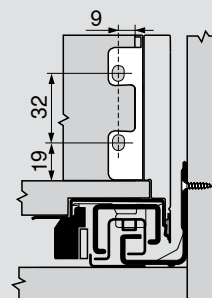
Inner drawer – height M Solid front piece

Planning

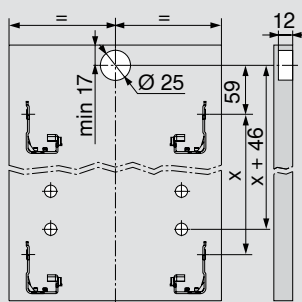
Space requirements in the cabinet



Back installation dimensions



Front drilling distances for latch housing



* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Can be used with latch from 71 mm

Inner drawer – height M Solid front piece

LEGRABOX



Cabinet profile screw position – 40 kg

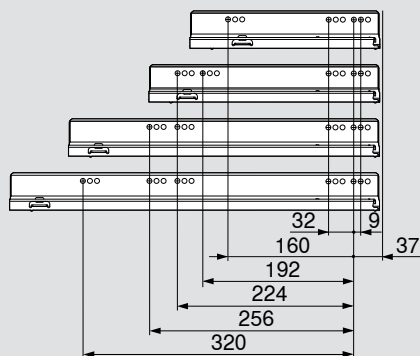
NL (mm)

270

300, 350

400–500

550, 600



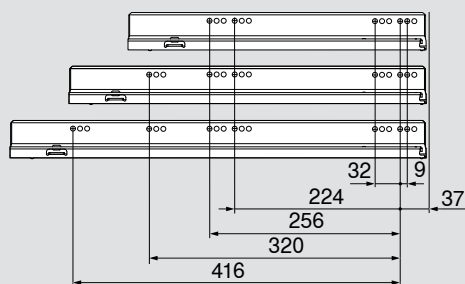
Cabinet profile screw position – 70 kg

NL (mm)

450

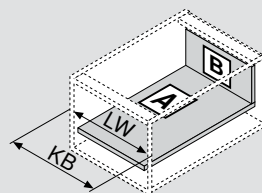
500–600

650



Min. internal cabinet depth = NL + 3 mm

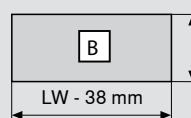
Cutting dimensions for 16 mm chipboard



KB Cabinet width

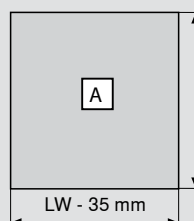
LW Internal cabinet width

NL Nominal length



Back

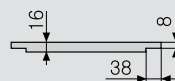
63 mm



Base

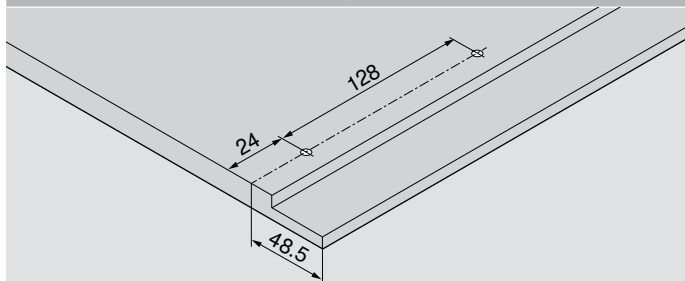
Chipboard back

NL - 10 mm

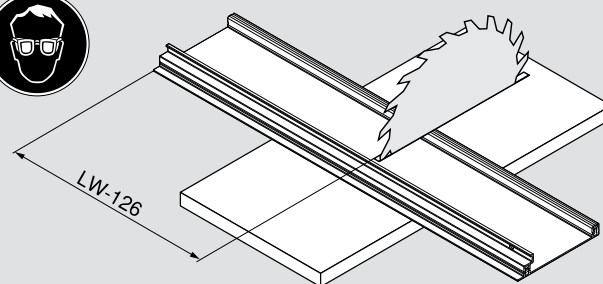


Notch dimension

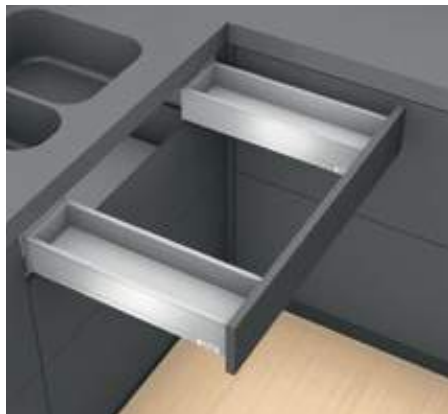
Drilling distances base



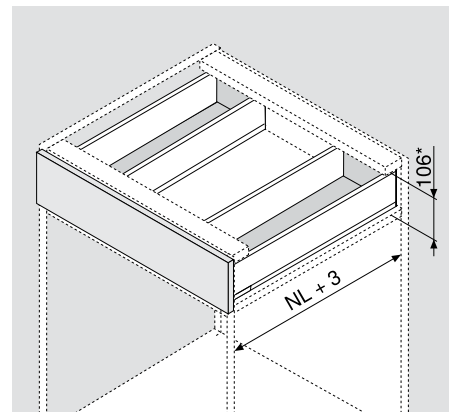
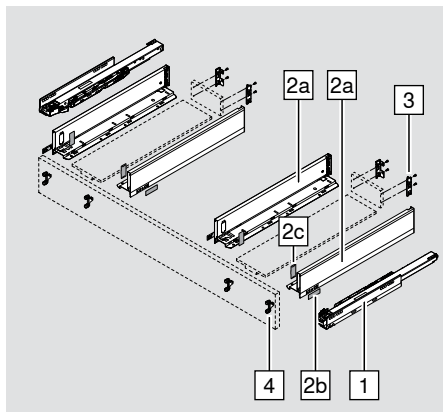
Cutting – front piece without groove



Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right					
	NL	BLUMOTION S**			TIP-ON	
	350 mm	40 kg	750.3501S		40 kg	750.3501T
	400 mm	40 kg	750.4001S		40 kg	750.4001T
	450 mm	40 kg	750.4501S		40 kg	750.4501T
	500 mm	40 kg	750.5001S		40 kg	750.5001T
	550 mm	40 kg	750.5501S		40 kg	750.5501T
	600 mm	40 kg	750.6001S		40 kg	750.6001T
For order specification for TIP-ON BLUMOTION sink pull-out, see page 78						

2	Drawer side set					
	Consisting of:					
	2a	Drawer side left/right				
	2b	Customer branding				
	2c	Cover caps				
	Colour variants					
NL		Steel				Stainless steel
350 mm	2 x	770M3502S				770M3502I
400 mm	2 x	770M4002S				770M4002I
450 mm	2 x	770M4502S				770M4502I
500 mm	2 x	770M5002S				770M5002I
550 mm	2 x	770M5502S				770M5502I
600 mm	2 x	770M6002S				770M6002I

3	Chipboard back fixings left/right					
	Colour variants					
Height M		Steel				NI
Height M		ZB7M000S				

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Sink pull-out – height M

LEGRABOX



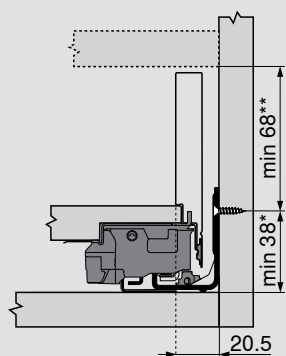
4	Front fixing bracket		
	EXPANDO	4 x	ZF7M70E2
	Screws	4 x	ZF7M7002
	EXPANDO T	4 x	ZF7M70T2
For more information, see page 61			

Accessories

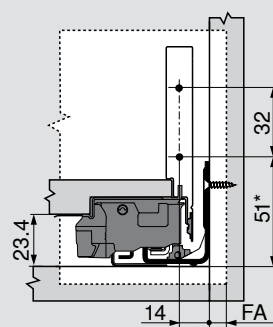
	Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

Planning

Space requirements in the cabinet

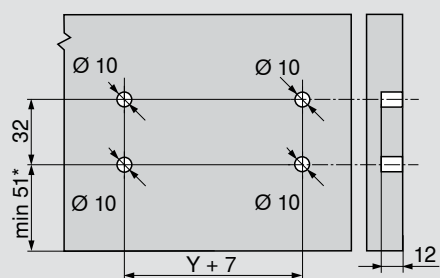


Front dimensions for screw-on assembly

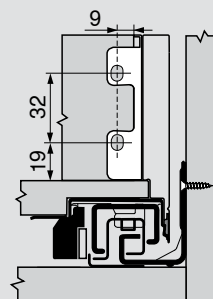


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

Sink pull-out – height M

LEGRABOX



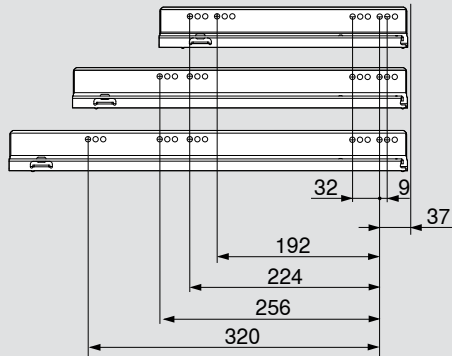
Cabinet profile screw position – 40 kg

NL (mm)

350

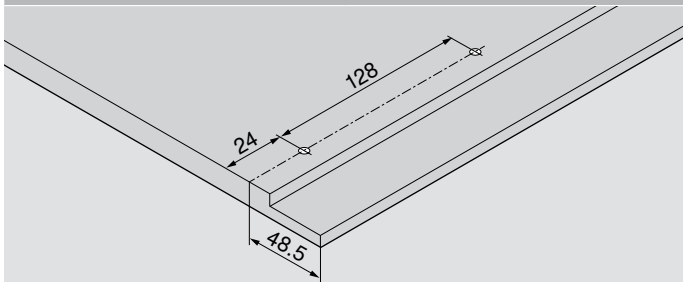
400–500

550, 600

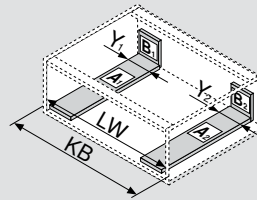


Min. internal cabinet depth = NL + 3 mm

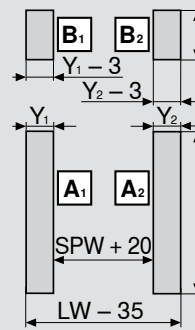
Drilling distances base



Cutting dimensions for 16 mm chipboard



KB Cabinet width
LW Internal cabinet width
NL Nominal length
SPW Internal width between sink drawer sides



Back
63 mm

Base
Chipboard back
NL - 10 mm

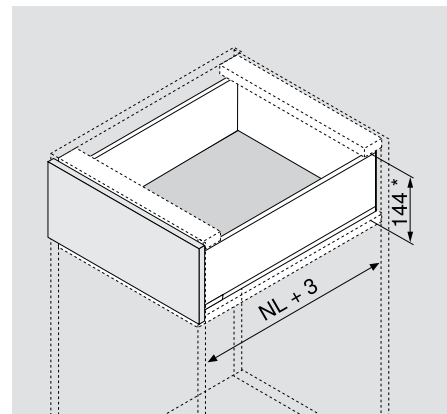
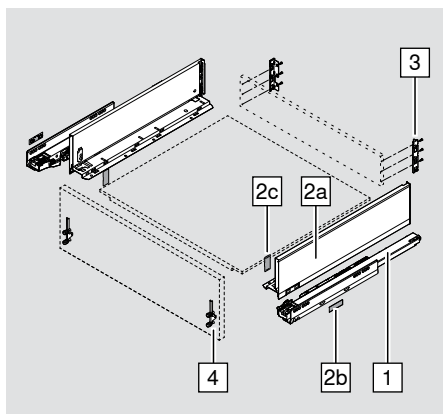
Y min. (mm) 115

Y max. (mm) 155

Product



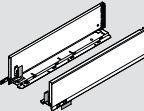
Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S**				TIP-ON				
	300 mm	40 kg	750.3001S			40 kg	750.3001T			
	350 mm	40 kg	750.3501S			40 kg	750.3501T			
	400 mm	40 kg	750.4001S			40 kg	750.4001T			
	450 mm	40 kg	750.4501S		70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S		70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S		70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S		70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T

2 	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	300 mm	770K3002S				
	350 mm	770K3502S				770K3502I
	400 mm	770K4002S				770K4002I
	450 mm	770K4502S				770K4502I
500 mm	770K5002S				770K5002I	
550 mm	770K5502S				770K5502I	
600 mm	770K6002S					

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Drawer – height K

LEGRABOX



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height K	ZB7K000S				

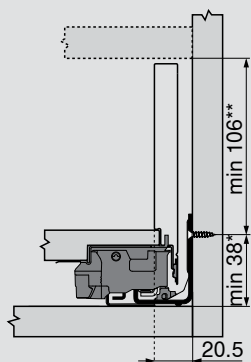
4	Front fixing bracket			
	EXPANDO		2 x	ZF7K70E2
	Screws		2 x	ZF7K7002
	EXPANDO T	For more information, see page 61	2 x	ZF7K70T2

Accessories

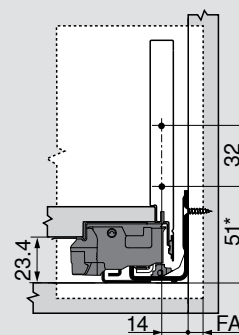
	Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

Planning

Space requirements in the cabinet

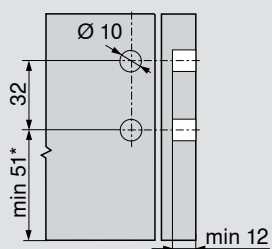


Front dimensions for screw-on assembly

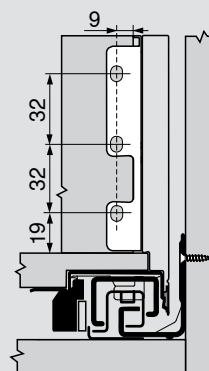


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

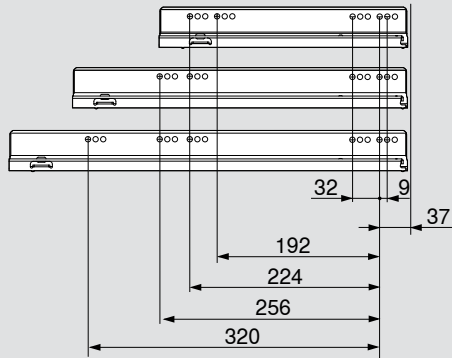
Cabinet profile screw position – 40 kg

NL (mm)

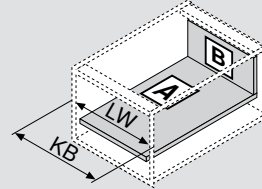
300, 350

400–500

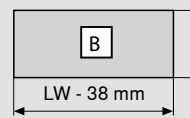
550, 600



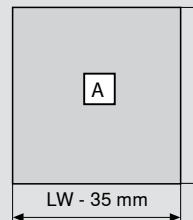
Cutting dimensions for 16 mm chipboard



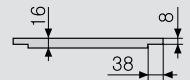
KB Cabinet width
LW Internal cabinet width
NL Nominal length



Back
101 mm



Base
Chipboard back
NL - 10 mm



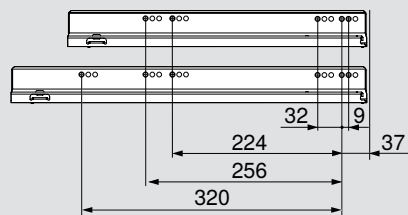
Notch dimension

Cabinet profile screw position – 70 kg

NL (mm)

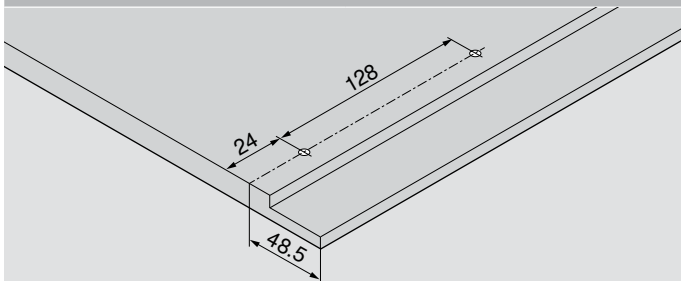
450

500–600



Min. internal cabinet depth = NL + 3 mm

Drilling distances base

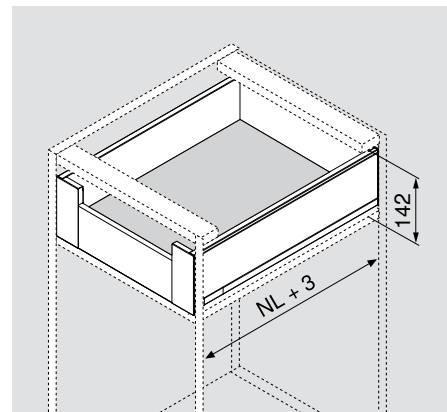
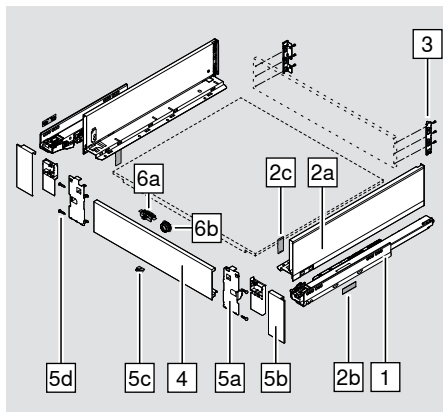


Inner drawer – height K Solid front piece

Product



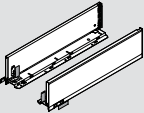
Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S*				TIP-ON				
	300 mm	40 kg	750.3001S			40 kg	750.3001T			
	350 mm	40 kg	750.3501S			40 kg	750.3501T			
	400 mm	40 kg	750.4001S			40 kg	750.4001T			
	450 mm	40 kg	750.4501S		70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S		70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S		70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S		70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T

	2 Drawer side set									
	Consisting of:									
	2a Drawer side left/right									
	2b Customer branding									
	2c Cover caps									
	Colour variants									
			TS-M	OG-M	PS-M	SW-M	INGL			
	NL	Steel								Stainless steel
	300 mm	770K3002S								
	350 mm	770K3502S								770K3502I
	400 mm	770K4002S								770K4002I
	450 mm	770K4502S								770K4502I
	500 mm	770K5002S								770K5002I
	550 mm	770K5502S								770K5502I
	600 mm	770K6002S								

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

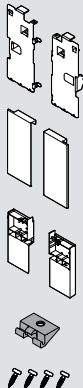
Inner drawer – height K Solid front piece

LEGRABOX



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height K	ZB7K000S				

4	Front piece without groove					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043C01				
	Cutting	LW - 126 mm				

5	Front piece set					
	Consisting of:					
	5a	Front fixing left/right		5d	Locking piece	
	5b	Outer cover caps left/right		5e	Screws	
	5c	Interior cover caps left/right				
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
		Steel				Stainless steel
		ZI7.0KS0				ZI7.0KI0

6	Latch set (optional)**					
 	Consisting of:					
	5a Latch					
	5b Latch housing (RAL 7037 dust grey)					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	TS-M*
		Plastic				
	ZI7.0M07					

Accessories

	Fixing screws for chipboard back fixings and drawer sides with drawer base				
	Ø 4 x 15 mm				61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.				

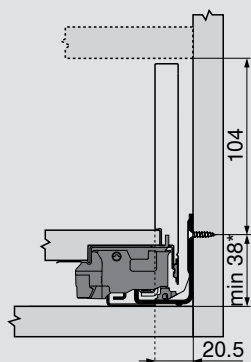
LW Internal cabinet width

* Suitable for Stainless steel (Inox) Anti-fingerprint

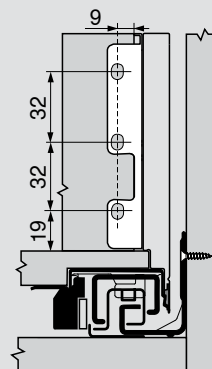
** Cannot be used in combination with TIP-ON BLUMOTION

Planning

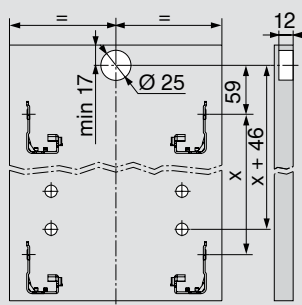
Space requirements in the cabinet



Back installation dimensions



Front drilling distances for latch housing



* + 1 mm if cabinet profiles are installed before cabinet is assembled

Inner drawer – height K Solid front piece

LEGRABOX



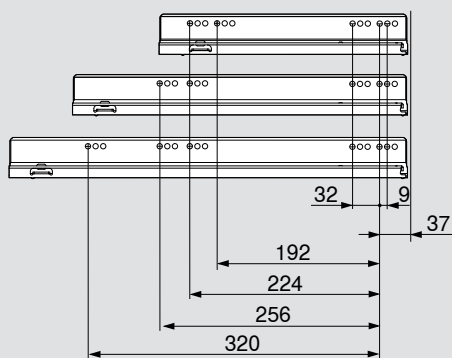
Cabinet profile screw position – 40 kg

NL (mm)

300, 350

400–500

550, 600

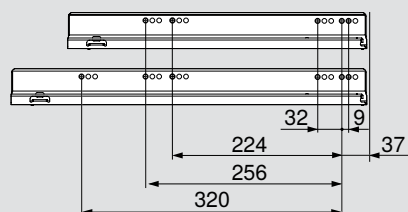


Cabinet profile screw position – 70 kg

NL (mm)

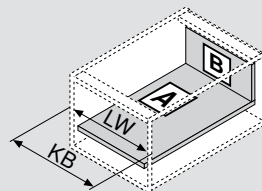
450

500–600

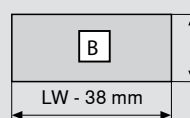


Min. internal cabinet depth = NL + 3 mm

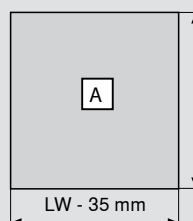
Cutting dimensions for 16 mm chipboard



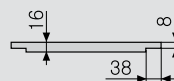
KB Cabinet width
LW Internal cabinet width
NL Nominal length



Back
101 mm

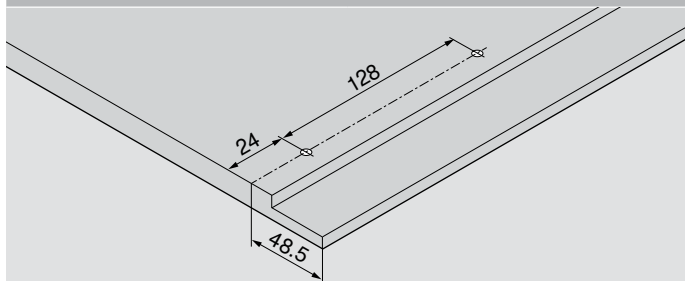


Base
Chipboard back
NL - 10 mm

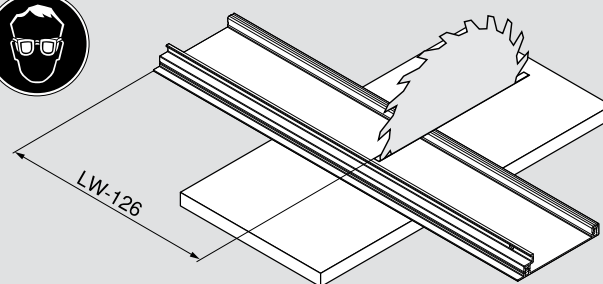


Notch dimension

Drilling distances base



Cutting – front piece without groove



LEGRABOX pure

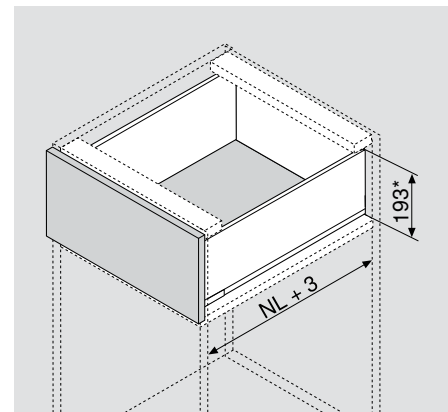
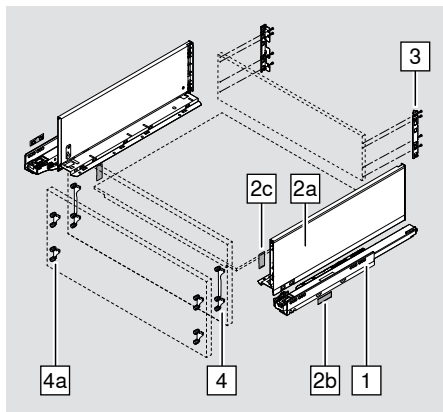


High fronted pull-out – height C

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	270 mm	40 kg	750.2701S			40 kg	750.2701T		
	300 mm	40 kg	750.3001S			40 kg	750.3001T		
	350 mm	40 kg	750.3501S			40 kg	750.3501T		
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
	450 mm	770C4502S				770C4502I
	500 mm	770C5002S				770C5002I
	550 mm	770C5502S				770C5502I
	600 mm	770C6002S				770C6002I
	650 mm	770C6502S				770C6502I

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

High fronted pull-out – height C

LEGRABOX pure



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height C	ZB7C000S				

4	Front fixing bracket			
	EXPANDO		2 x	ZF7C70E2
	Screws		2 x	ZF7C7002
	EXPANDO T	For more information, see page 61	2 x	ZF7C70T2

Alternative to 4

4a	Front fixing bracket			
	EXPANDO		4 x	ZF7M70E2
	Screws		4 x	ZF7M7002
	EXPANDO T	For more information, see page 61	4 x	ZF7M70T2

Accessories

	Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

LEGRABOX free

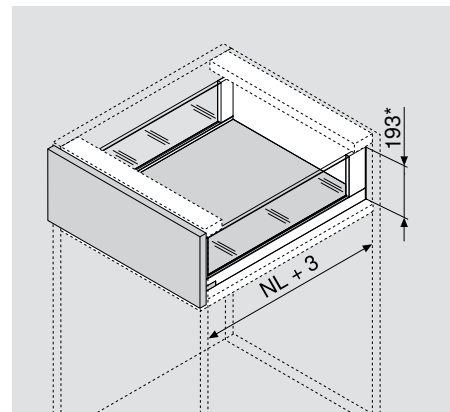
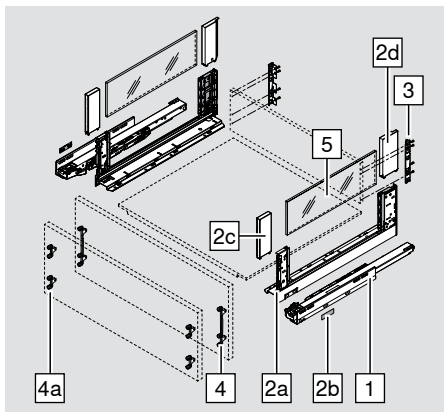


High fronted pull-out – height C

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S**				TIP-ON				
	350 mm	40 kg	750.3501S			40 kg	750.3501T			
	400 mm	40 kg	750.4001S			40 kg	750.4001T			
	450 mm	40 kg	750.4501S		70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S		70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S		70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S		70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm				70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set									
	Consisting of:									
	2a Drawer side left/right									
	2b Customer branding									
	2c BOXCOVER front									
	2d BOXCOVER back									
	Colour variants									
			TS-M	OG-M	PS-M	SW-M	INGL			
	NL		Steel				Stainless steel			
	350 mm		780C3502S				780C3502I			
	400 mm		780C4002S				780C4002I			
	450 mm		780C4502S				780C4502I			
	500 mm		780C5002S				780C5002I			
	550 mm		780C5502S				780C5502I			
	600 mm		780C6002S				780C6002I			
	650 mm		780C6502S				780C6502I			

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

High fronted pull-out – height C

LEGRABOX free

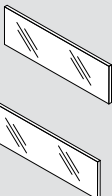


3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height C	ZB7C000S				

4	Front fixing bracket			
	EXPANDO		2 x	ZF7C70E2
	Screws		2 x	ZF7C7002
	EXPANDO T	For more information, see page 61	2 x	ZF7C70T2

Alternative to 4

4a	Front fixing bracket			
	EXPANDO		4 x	ZF7M70E2
	Screws		4 x	ZF7M7002
	EXPANDO T	For more information, see page 61	4 x	ZF7M70T2

5	Glass design element (side)		
	NL		
	350 mm		ZE7S238G
	400 mm		ZE7S288G
	450 mm		ZE7S338G
	500 mm		ZE7S388G
	550 mm		ZE7S438G
	600 mm		ZE7S488G
	650 mm		ZE7S538G

Accessories

	Transportation lock for design element (side)		
	For transporting pre-assembled design elements (side)		
		2 x	780C0009

	Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

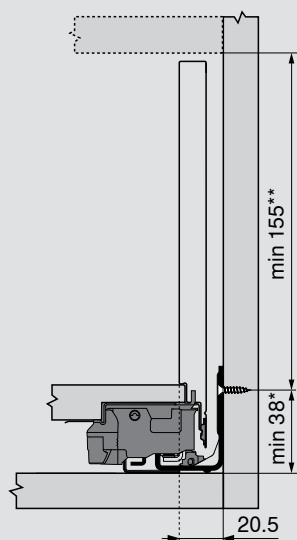
LEGRABOX pure
LEGRABOX free



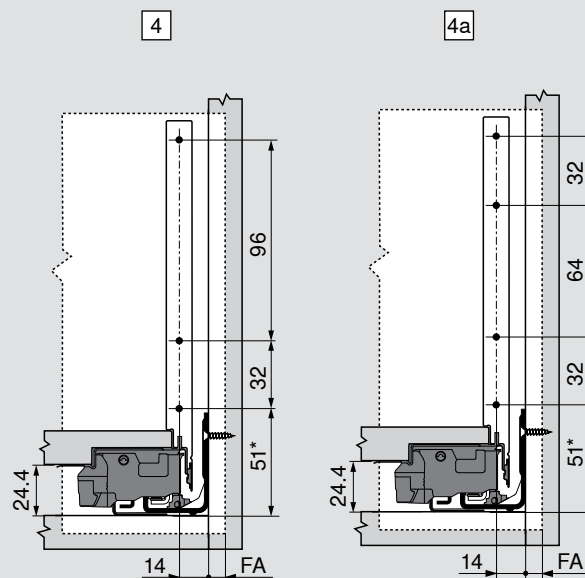
High fronted pull-out – height C

Planning

Space requirements in the cabinet

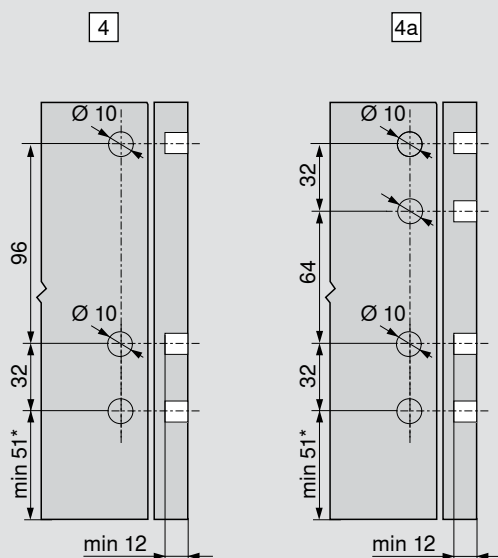


Front dimensions for screw-on assembly

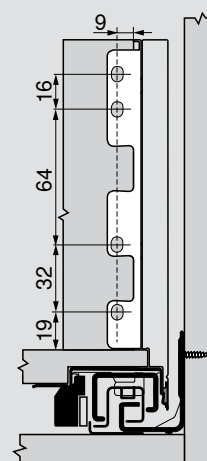


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

High fronted pull-out – height C

LEGRABOX pure
LEGRABOX free



Cabinet profile screw position – 40 kg

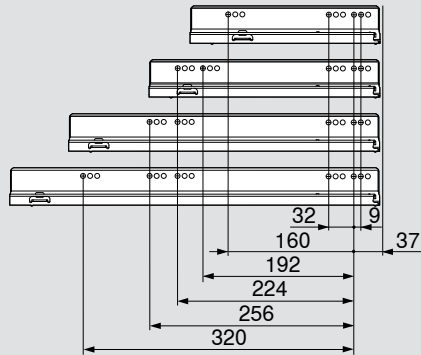
NL (mm)

270

300, 350

400–500

550, 600



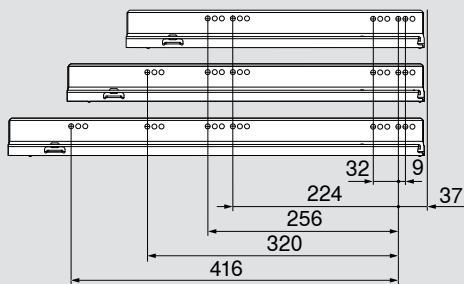
Cabinet profile screw position – 70 kg

NL (mm)

450

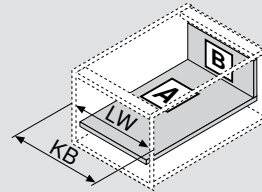
500–600

650

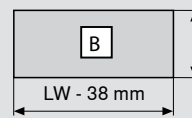


Min. internal cabinet depth = NL + 3 mm

Cutting dimensions for 16 mm chipboard

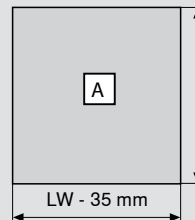


KB Cabinet width
LW Internal cabinet width
NL Nominal length



Back

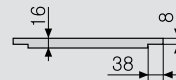
148 mm



Base

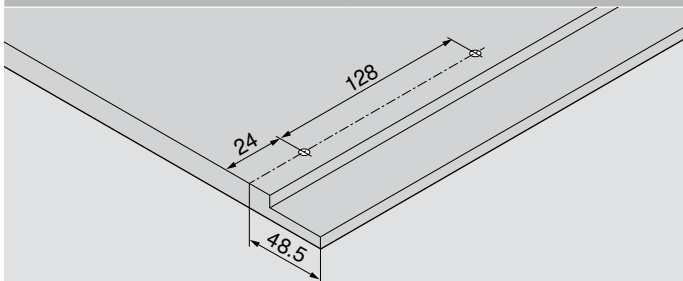
Chipboard back

NL - 10 mm

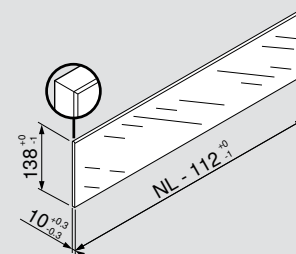


Notch dimension

Drilling distances base



Glass design element (side) for LEGRABOX free



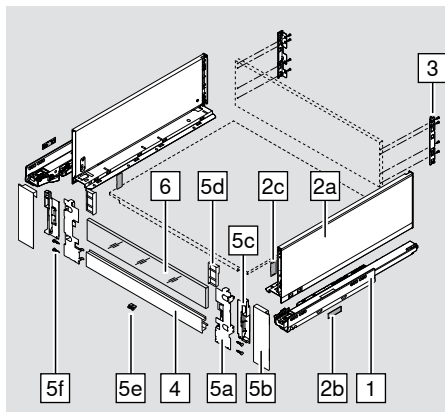
The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

LEGRABOX pure

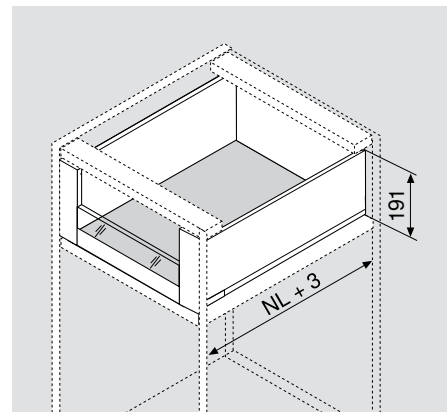


Inner pull-out – height C Front piece with a high or low design element

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S*				TIP-ON			
	270 mm	40 kg	750.2701S			40 kg	750.2701T		
	300 mm	40 kg	750.3001S			40 kg	750.3001T		
	350 mm	40 kg	750.3501S			40 kg	750.3501T		
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

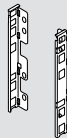
2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
	450 mm	770C4502S				770C4502I
	500 mm	770C5002S				770C5002I
	550 mm	770C5502S				770C5502I
	600 mm	770C6002S				770C6002I
	650 mm	770C6502S				770C6502I

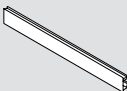
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

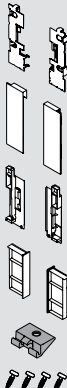
Inner pull-out – height C Front piece with a high or low design element

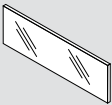
LEGRABOX pure

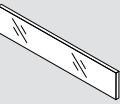


3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height C	ZB7C000S				

4	Front piece with groove					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043MN1				
	Cutting	LW - 126 mm				

5	Front piece set					
	Consisting of:					
	5a	Front fixing left/right		5d	Adapter piece for low design element left/right	
	5b	Outer cover caps left/right		5e	Locking piece	
	5c	Interior cover caps left/right		5f	Screws	
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
		Steel				Stainless steel
		ZI7.2CS0				ZI7.2CI0

6	High glass design element (for inner pull-out, front) *		
	Cabinet width	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	ZE7W338G	ZE7W332G
	600 mm	ZE7W488G	ZE7W482G
	900 mm	ZE7W788G	ZE7W782G
	1200 mm	ZE7W1088G	ZE7W1082G

6	Low glass design element (for inner pull-out, front) *		
	Cabinet width	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	ZE7V338G	ZE7V332G
	600 mm	ZE7V488G	ZE7V482G
	900 mm	ZE7V788G	ZE7V782G
	1200 mm	ZE7V1088G	ZE7V1082G

Accessories

	Fixing screws for chipboard back fixings and drawer sides with drawer base	
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

LEGRABOX free

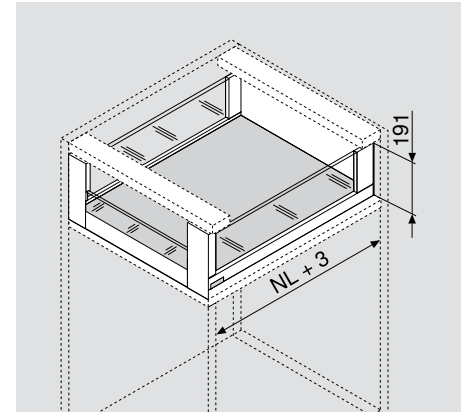
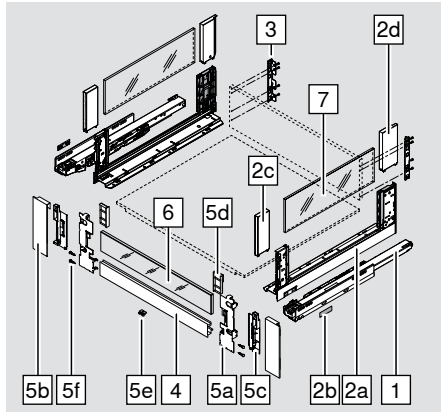


Inner pull-out – height C Front piece with a high or low design element

Product



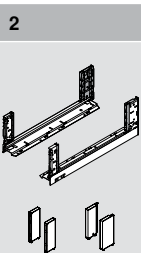
Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right							
	NL	BLUMOTION S*				TIP-ON		
	350 mm	40 kg	750.3501S			40 kg	750.3501T	
	400 mm	40 kg	750.4001S			40 kg	750.4001T	
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg 753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg 753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg 753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg 753.6001T
	650 mm			70 kg	753.6501S			70 kg 753.6501T

	2						Drawer side set						
	Consisting of:												
	2a Drawer side left/right												
	2b Customer branding												
	2c BOXCOVER front												
	2d BOXCOVER back												
				Colour variants									
				TS-M		OG-M		PS-M		SW-M		INGL	
	NL			Steel								Stainless steel	
	350 mm			780C3502S								780C3502I	
	400 mm			780C4002S								780C4002I	
	450 mm			780C4502S								780C4502I	
	500 mm			780C5002S								780C5002I	
	550 mm			780C5502S								780C5502I	
	600 mm			780C6002S								780C6002I	
	650 mm			780C6502S								780C6502I	

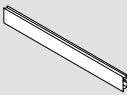
3	Chipboard back fixings left/right				
	Colour variants				
		TS-M	OG-M	PS-M	SW-M
		Steel			
	Height C	ZB7C000S			

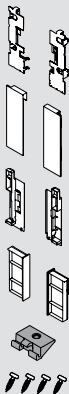
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

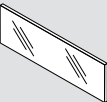
Inner pull-out – height C Front piece with a high or low design element

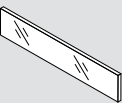
LEGRABOX free

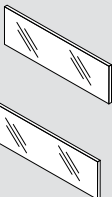


4	Front piece with groove					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043MN1				
	Cutting	LW - 126 mm				

5	Front piece set					
	Consisting of:					
	5a	Front fixing left/right		5d	Adapter piece for low design element left/right	
	5b	Outer cover caps left/right		5e	Locking piece	
	5c	Interior cover caps left/right		5f	Screws	
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
		Steel				Stainless steel
		Z17.2CS0				Z17.2CI0

6	High glass design element (for inner pull-out, front)*		
	Cabinet width	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	ZE7W338G	ZE7W332G
	600 mm	ZE7W488G	ZE7W482G
	900 mm	ZE7W788G	ZE7W782G
	1200 mm	ZE7W1088G	ZE7W1082G

6	Low glass design element (for inner pull-out, front)*		
	Cabinet width	Side panel thicknesses 15 and 16 mm	Side panel thicknesses 18 and 19 mm
	450 mm	ZE7V338G	ZE7V332G
	600 mm	ZE7V488G	ZE7V482G
	900 mm	ZE7V788G	ZE7V782G
	1200 mm	ZE7V1088G	ZE7V1082G

7	Glass design element (side)	
	NL	
	350 mm	ZE7S238G
	400 mm	ZE7S288G
	450 mm	ZE7S338G
	500 mm	ZE7S388G
	550 mm	ZE7S438G
	600 mm	ZE7S488G
	650 mm	ZE7S538G

LEGRABOX pure
LEGRABOX free



Inner pull-out – height C
Front piece with a high or low design element

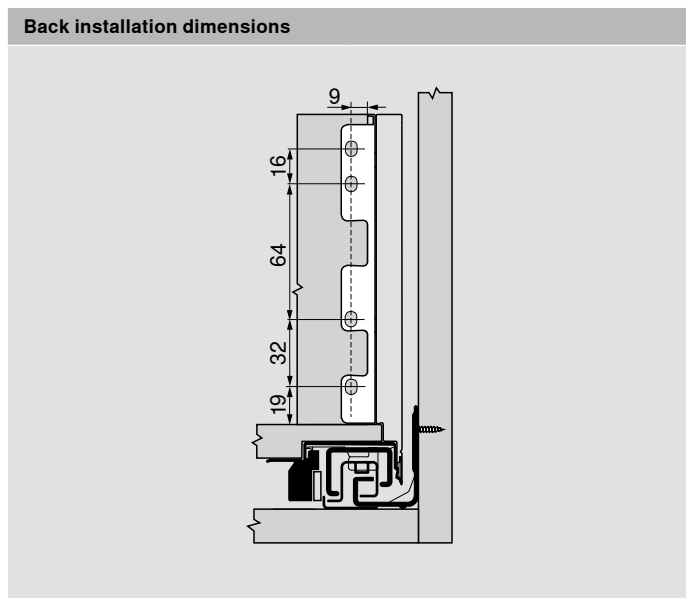
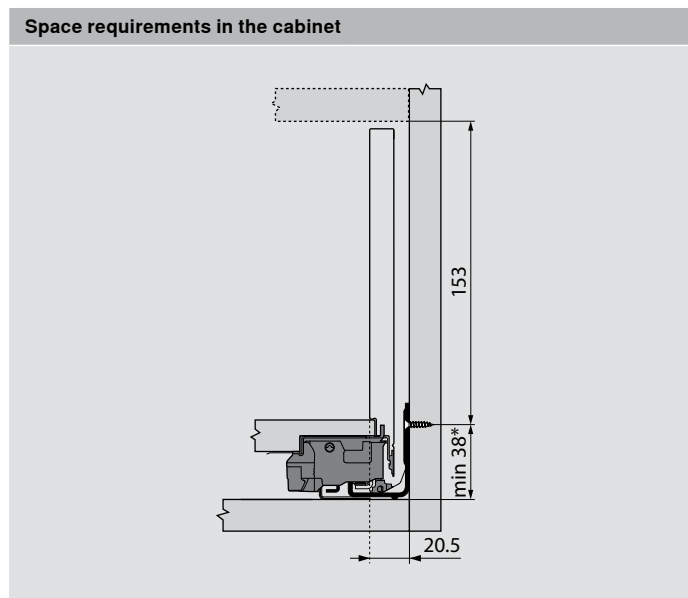
Order specification

Accessories

	Transportation lock for design element (side)		
	For transporting pre-assembled design elements (side)		
		2 x	780C0009

	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

Planning



Cutting dimensions for glass	
Glass design element (for inner pull-out front) $X = LW - 80 \text{ mm}$ * Y = Low design element: 70 mm * Y = High design element: 138 mm	Glass design element (side) for LEGRABOX free

The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

Inner pull-out – height C Front piece with a high or low design element

LEGRABOX pure
LEGRABOX free



Glass cutter set		
		65.8000

Cabinet profile screw position – 40 kg

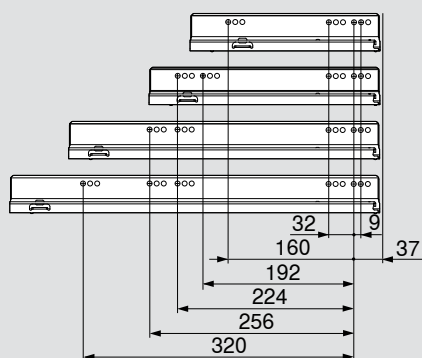
NL (mm)

270

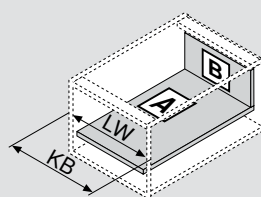
300, 350

400–500

550, 600



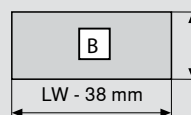
Cutting dimensions for 16 mm chipboard



KB Cabinet width

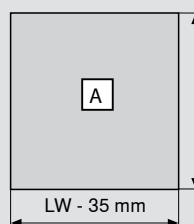
LW Internal cabinet width

NL Nominal length



Back

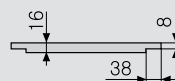
148 mm



Base

Chipboard back

NL - 10 mm



Notch dimension

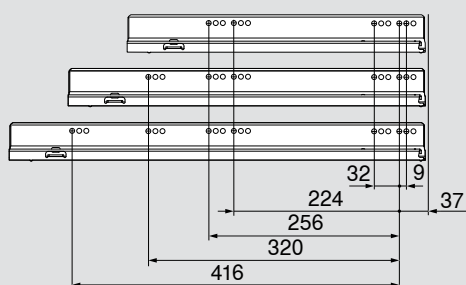
Cabinet profile screw position – 70 kg

NL (mm)

450

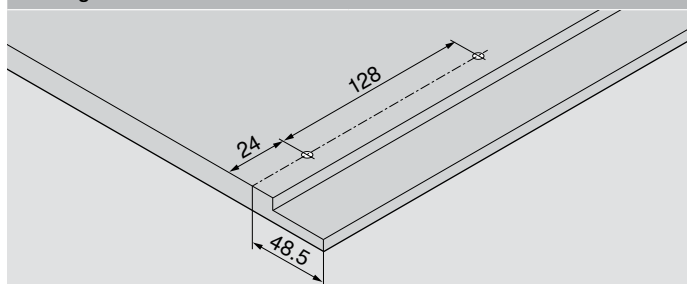
500–600

650

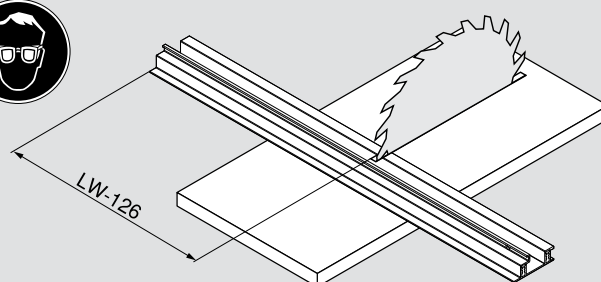


Min. internal cabinet depth = NL + 3 mm

Drilling distances base



Cutting – front piece with groove



LEGRABOX pure

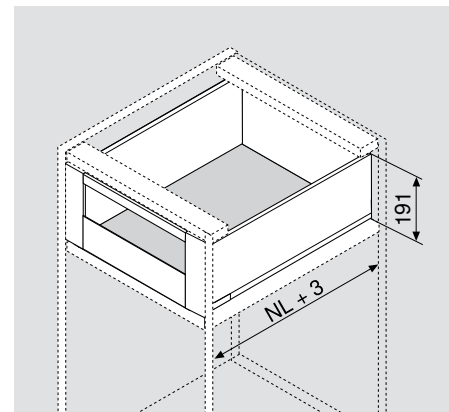
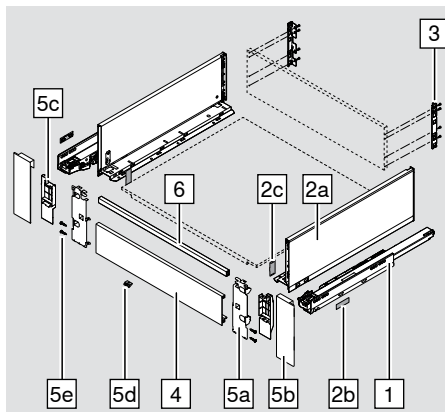


Inner pull-out – height C Front piece with gallery

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S*				TIP-ON			
	270 mm	40 kg	750.2701S			40 kg	750.2701T		
	300 mm	40 kg	750.3001S			40 kg	750.3001T		
	350 mm	40 kg	750.3501S			40 kg	750.3501T		
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a Drawer side left/right					
	2b Customer branding					
	2c Cover caps					
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	270 mm	770C2702S				770C2702I
	300 mm	770C3002S				770C3002I
	350 mm	770C3502S				770C3502I
	400 mm	770C4002S				770C4002I
	450 mm	770C4502S				770C4502I
	500 mm	770C5002S				770C5002I
	550 mm	770C5502S				770C5502I
	600 mm	770C6002S				770C6002I
	650 mm	770C6502S				770C6502I

* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Inner pull-out – height C Front piece with gallery

LEGRABOX pure



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height C	ZB7C000S				

4	Front piece without groove					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZV7.1043C01				
	Cutting	LW - 126 mm				

5	Front piece set					
	Consisting of:					
	5a	Front fixing left/right		5d	Locking piece	
	5b	Outer cover caps left/right		5e	Screws	
	5c	Interior cover caps left/right				
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
		Steel				Stainless steel
		ZI7.3CS0				ZI7.3CI0

6	Cross gallery					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI-M
		Aluminium				
	For cutting to size	ZR7.1080U				
	Cutting	LW - 90 mm				

Accessories

	Fixing screws for chipboard back fixings and drawer sides with drawer base				
	Ø 4 x 15 mm				61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.				

LEGRABOX free

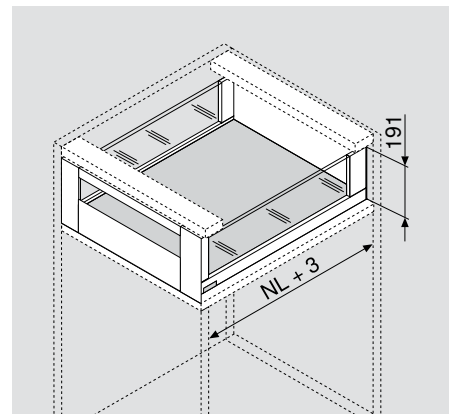
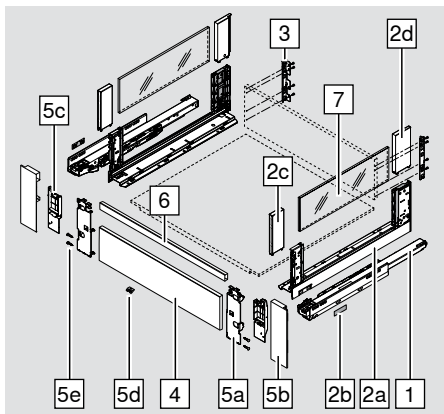


Inner pull-out – height C Front piece with gallery

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S*				TIP-ON			
	350 mm	40 kg	750.3501S			40 kg	750.3501T		
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T

2	Drawer side set					
	Consisting of:					
	2a	Drawer side left/right				
	2b	Customer branding				
	2c	BOXCOVER front				
	2d	BOXCOVER back				
	Colour variants					
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	350 mm	780C3502S				780C3502I
	400 mm	780C4002S				780C4002I

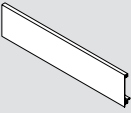
3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height C	ZB7C000S				

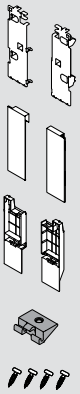
* Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

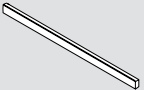
Inner pull-out – height C Front piece with gallery

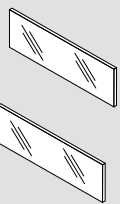
LEGRABOX free



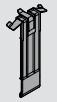
4	Front piece without groove				
		Colour variants			
		TS-M	OG-M	PS-M	NI-M
		Aluminium			
	For cutting to size	ZV7.1043C01			
	Cutting	LW - 126 mm			

5	Front piece set				
	Consisting of:				
	5a	Front fixing left/right	5d	Locking piece	
	5b	Outer cover caps left/right	5e	Screws	
	5c	Interior cover caps left/right			
		Colour variants			
		TS-M	OG-M	PS-M	INGL
		Steel			Stainless steel
		Z17.3CS0			Z17.3CI0

6	Cross gallery				
		Colour variants			
		TS-M	OG-M	PS-M	NI-M
		Aluminium			
	For cutting to size	ZR7.1080U			
	Cutting	LW - 90 mm			

7	Glass design element (side)				
	NL				
	350 mm				ZE7S238G
	400 mm				ZE7S288G
	450 mm				ZE7S338G
	500 mm				ZE7S388G
	550 mm				ZE7S438G
	600 mm				ZE7S488G
	650 mm				ZE7S538G

Accessories

	Transportation lock for design element (side)		
	For transporting pre-assembled design elements (side)		
		2 x	780C0009

	Fixing screws for chipboard back fixings and drawer sides with drawer base	
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

LW Internal cabinet width

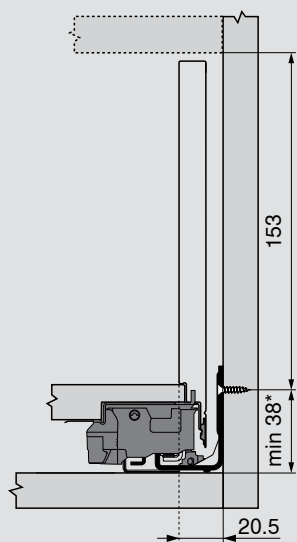
LEGRABOX pure
LEGRABOX free



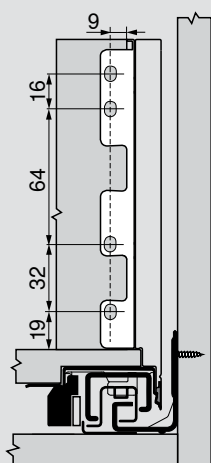
Inner pull-out – height C
Front piece with gallery

Planning

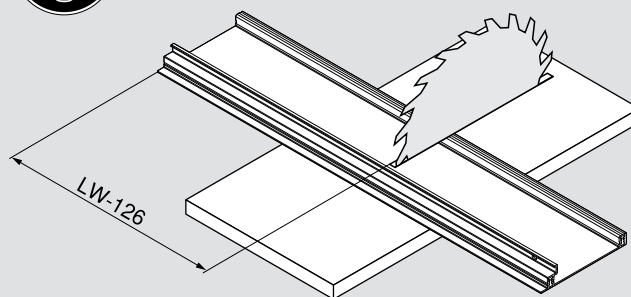
Space requirements in the cabinet



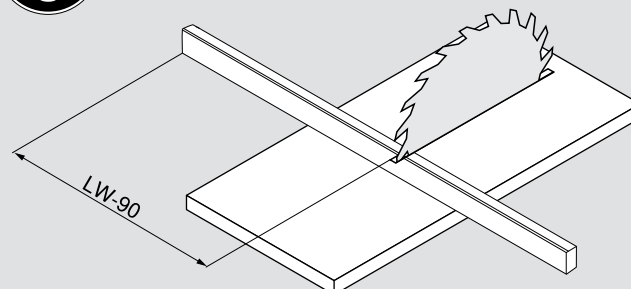
Back installation dimensions



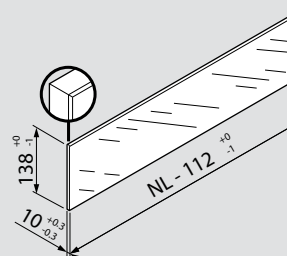
Cutting – front piece without groove



Cutting – gallery



Glass design element (side) for LEGRABOX free



The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required.
The edge is a polished flat-ended edge with a 1 mm $\pm$ 0.5 mm bevel.

* + 1 mm if cabinet profiles are installed before cabinet is assembled

Inner pull-out – height C Front piece with gallery

LEGRABOX pure
LEGRABOX free



Cabinet profile screw position – 40 kg

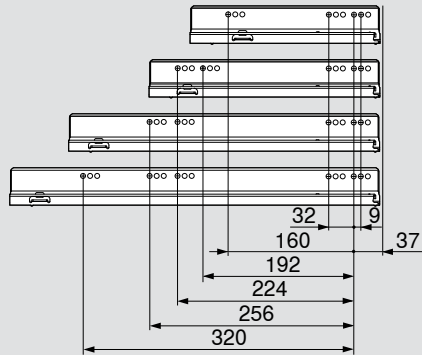
NL (mm)

270

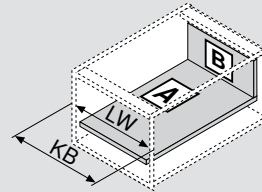
300, 350

400–500

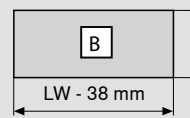
550, 600



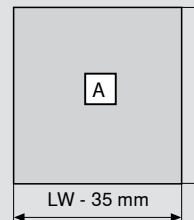
Cutting dimensions for 16 mm chipboard



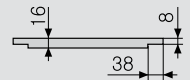
KB Cabinet width
LW Internal cabinet width
NL Nominal length



Back
148 mm



Base
Chipboard back
NL - 10 mm



Notch dimension

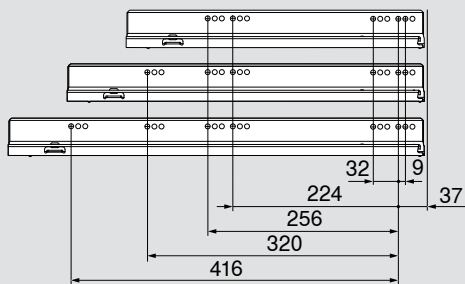
Cabinet profile screw position – 70 kg

NL (mm)

450

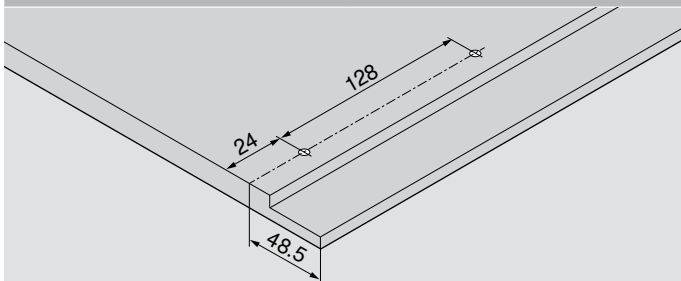
500–600

650

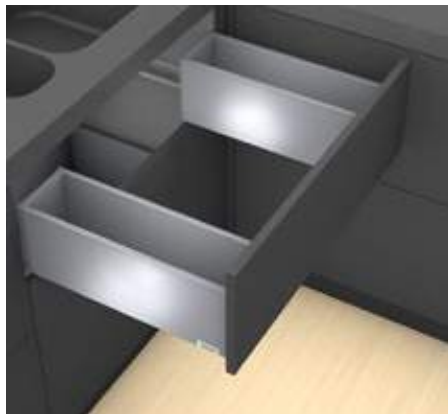


Min. internal cabinet depth = NL + 3 mm

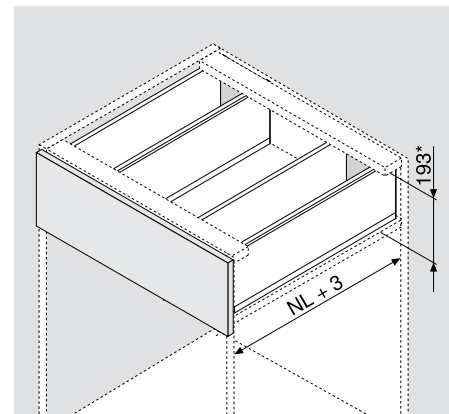
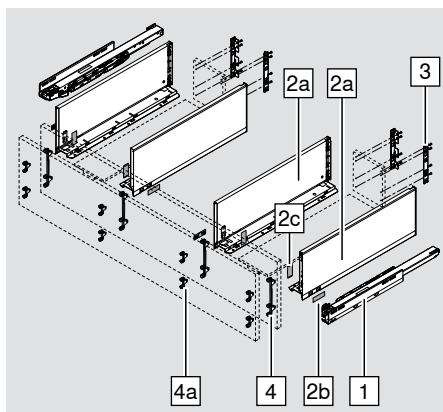
Drilling distances base



Product

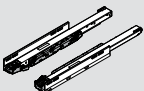


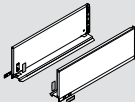
Space requirement

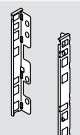


NL Nominal length

Order specification

1	Cabinet profiles left/right					
	NL		BLUMOTION S**		TIP-ON	
		350 mm	40 kg	750.3501S	40 kg	750.3501T
		400 mm	40 kg	750.4001S	40 kg	750.4001T
		450 mm	40 kg	750.4501S	40 kg	750.4501T
		500 mm	40 kg	750.5001S	40 kg	750.5001T
		550 mm	40 kg	750.5501S	40 kg	750.5501T
		600 mm	40 kg	750.6001S	40 kg	750.6001T
	For order specification for TIP-ON BLUMOTION sink pull-out, see page 78					

2	Drawer side set						
	Consisting of:						
	2a		Drawer side left/right				
	2b		Customer branding				
	2c		Cover caps				
			Colour variants				
			TS-M	OG-M	PS-M	SW-M	INGL
	NL		Steel				Stainless steel
	350 mm	2 x	770C3502S				770C3502I
	400 mm	2 x	770C4002S				770C4002I
	450 mm	2 x	770C4502S				770C4502I
	500 mm	2 x	770C5002S				770C5002I
	550 mm	2 x	770C5502S				770C5502I
	600 mm	2 x	770C6002S				770C6002I

3	Chipboard back fixings left/right					
		Colour variants				
			TS-M	OG-M	PS-M	SW-M
			Steel			
	Height C	2 x	ZB7C000S			

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Sink pull-out – height C

LEGRABOX pure



4	Front fixing bracket		
	EXPANDO	4 x	ZF7C70E2
	Screws	4 x	ZF7C7002
	EXPANDO T	4 x	ZF7C70T2
	For more information, see page 61		

Alternative to 4

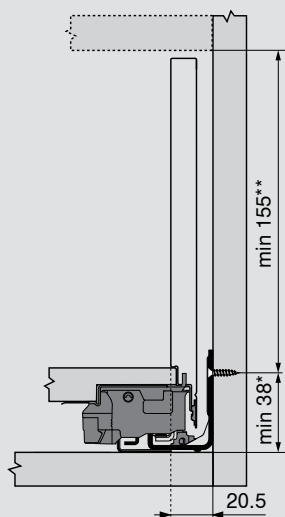
4a	Front fixing bracket		
	EXPANDO	8 x	ZF7M70E2
	Screws	8 x	ZF7M7002
	EXPANDO T	8 x	ZF7M70T2
	For more information, see page 61		

Accessories

	Fixing screws for front fixing brackets	
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base	
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

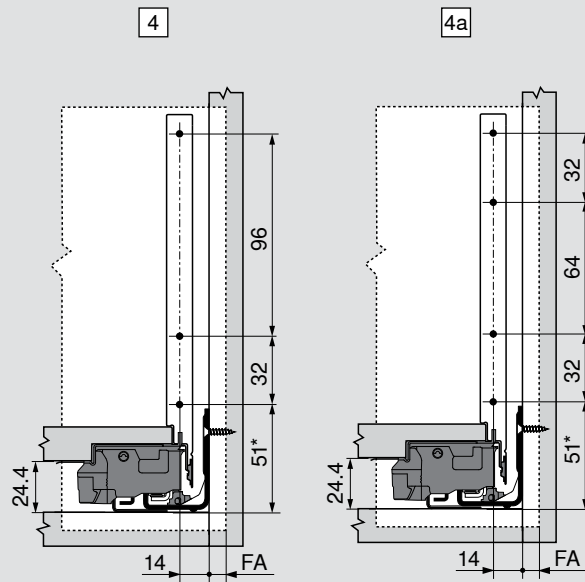
Planning

Space requirements in the cabinet



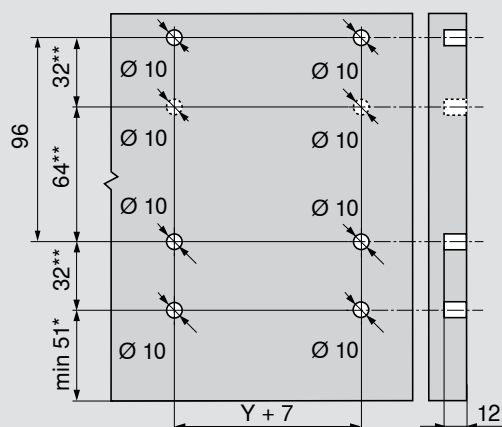
** Incl. 2 mm tilt adjustment

Front dimensions for screw-on assembly



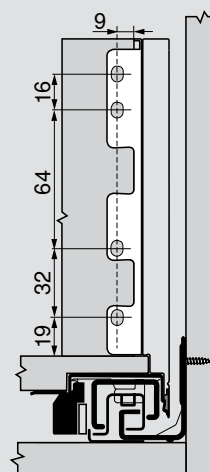
FA Front overlay

Front drilling distances for EXPANDO



32**/64** Alternative to 4

Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

Sink pull-out – height C

LEGRABOX pure



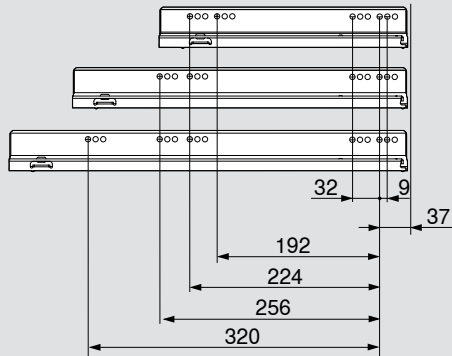
Cabinet profile screw position – 40 kg

NL (mm)

350

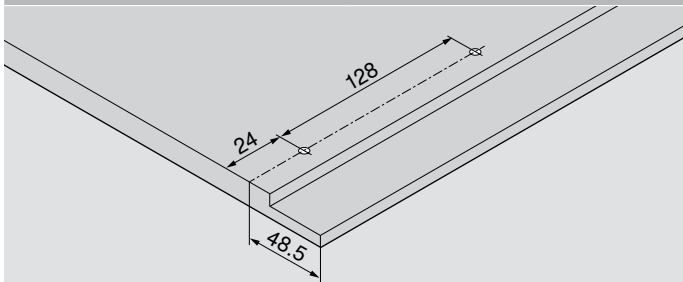
400–500

550, 600

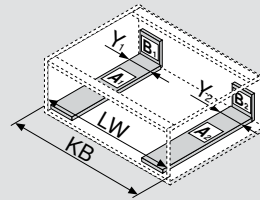


Min. internal cabinet depth = NL + 3 mm

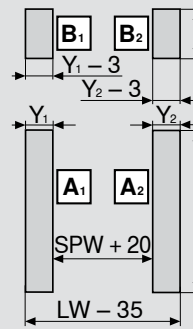
Drilling distances base



Cutting dimensions for 16 mm chipboard



KB Cabinet width
LW Internal cabinet width
NL Nominal length
SPW Internal width between sink drawer sides



Back
148 mm

Base
Chipboard back
NL - 10 mm

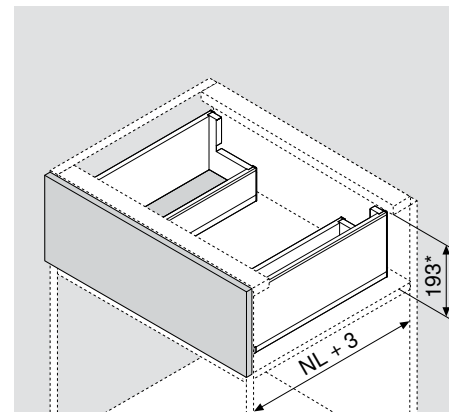
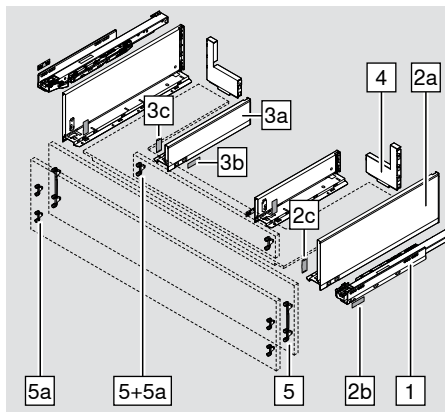
Y min. (mm) 115

Y max. (mm) 155

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T
	650 mm			70 kg	753.6501S			70 kg	753.6501T
	For order specification for TIP-ON BLUMOTION sink pull-out, see page 78								

2	Drawer side set exterior. Height C									
	Consisting of:									
	2a Drawer side left/right									
	2b Customer branding									
	2c Cover caps									
	Colour variants									
			TS-M	OG-M	PS-M	SW-M	INGL			
	NL		Steel							Stainless steel
	450 mm		770C4502S							770C4502I
	500 mm		770C5002S							770C5002I
	550 mm		770C5502S							770C5502I
	600 mm		770C6002S							770C6002I
	650 mm		770C6502S							770C6502I

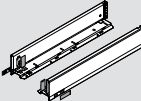
* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Sink pull-out – height C

LEGRABOX pure



3	Drawer side set interior, height M					
	Consisting of:					
	3a Drawer side left/right					
	3b Customer branding					
	3c Cover caps					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	300 mm	770M3002S				770M3002I
	350 mm	770M3502S				770M3502I
	400 mm	770M4002S				770M4002I
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
Drawer side interior = drawer side exterior – 150 mm						

4	Steel back L-shape left/right				
	Colour variants				
		TS-M	OG-M	PS-M	SW-M
	Cabinet width 900 mm	Steel			
	Height C	ZB7C129S.6S			

5	Front fixing bracket exterior, height C		
	EXPANDO	2 x	ZF7C70E2
	Screws	2 x	ZF7C7002
	EXPANDO T**	2 x	ZF7C70T2
Front fixing bracket interior, height M			
	EXPANDO	2 x	ZF7M70E2
	Screws	2 x	ZF7M7002

Alternative to 5

5a	Front fixing bracket			
	EXPANDO		6 x	ZF7M70E2
	Screws		6 x	ZF7M7002
	EXPANDO T** + EXPANDO	4 x	ZF7M70T2	+ 2 x ZF7M70E2

Accessories

Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm	61D.1500
In order to achieve optimal assembly, we recommend that you use flat headed screws.		

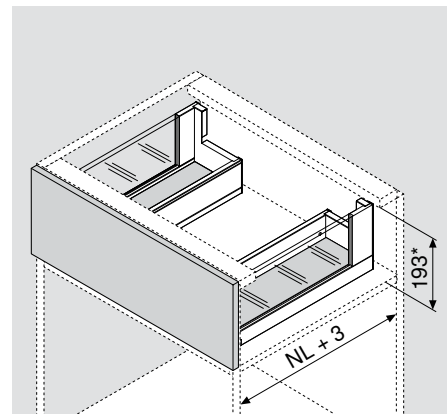
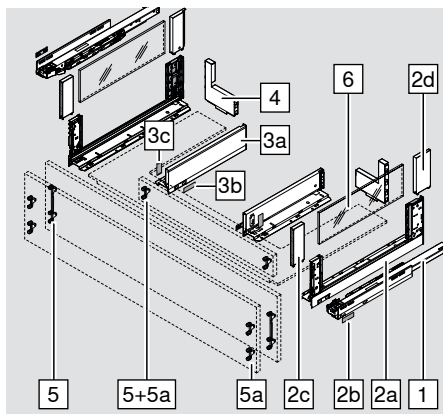
* Suitable for Stainless steel (Inox) Anti-fingerprint

** For more information, see page 61

Product



Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right									
	NL	BLUMOTION S**					TIP-ON			
	450 mm	40 kg	750.4501S	70 kg	753.4501S	40 kg	750.4501T	70 kg	753.4501T	
	500 mm	40 kg	750.5001S	70 kg	753.5001S	40 kg	750.5001T	70 kg	753.5001T	
	550 mm	40 kg	750.5501S	70 kg	753.5501S	40 kg	750.5501T	70 kg	753.5501T	
	600 mm	40 kg	750.6001S	70 kg	753.6001S	40 kg	750.6001T	70 kg	753.6001T	
	650 mm			70 kg	753.6501S			70 kg	753.6501T	
For order specification for TIP-ON BLUMOTION sink pull-out, see page 78										

2	Drawer side set exterior. Height C									
	Consisting of:									
	2a Drawer side left/right									
	2b Customer branding									
	2c BOXCOVER front									
	2d BOXCOVER back									
	Colour variants									
			TS-M	OG-M	PS-M	SW-M	INGL			
	NL		Steel				Stainless steel			
	450 mm		780C4502S				780C4502I			
	500 mm		780C5002S				780C5002I			
	550 mm		780C5502S				780C5502I			
	600 mm		780C6002S				780C6002I			
	650 mm		780C6502S				780C6502I			

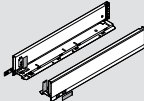
* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

Sink pull-out – height C

LEGRABOX free



3	Drawer side set interior, height M					
	Consisting of:					
	3a Drawer side left/right					
	3b Customer branding					
	3c Cover caps					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	INGL
	NL	Steel				Stainless steel
	300 mm	770M3002S				770M3002I
	350 mm	770M3502S				770M3502I
	400 mm	770M4002S				770M4002I
450 mm	770M4502S				770M4502I	
500 mm	770M5002S				770M5002I	
Drawer side interior = drawer side exterior – 150 mm						

4	Steel back L-shape left/right				
	Colour variants				
		TS-M	OG-M	PS-M	SW-M
					TS-M*
	Cabinet width 900 mm	Steel			
	Height C	ZB7C129S.6S			

5	Front fixing bracket exterior, height C			
	EXPANDO	2 x	ZF7C70E2	
	Screws	2 x	ZF7C7002	
	EXPANDO T**	2 x	ZF7C70T2	
Front fixing bracket interior, height M				
	EXPANDO	2 x	ZF7M70E2	
	Screws	2 x	ZF7M7002	

Alternative to 5

5a	Front fixing bracket			
	EXPANDO	6 x	ZF7M70E2	
	Screws	6 x	ZF7M7002	
	EXPANDO T** + EXPANDO	4 x	ZF7M70T2	+ 2 x ZF7M70E2

6	Glass design element (side)	
	NL	
	450 mm	ZE7S338G
	500 mm	ZE7S388G
	550 mm	ZE7S438G
	600 mm	ZE7S488G
	650 mm	ZE7S538G

* Suitable for Stainless steel (Inox) Anti-fingerprint

** For more information, see page 61

LEGRABOX pure
LEGRABOX free



Sink pull-out – height C

Order specification

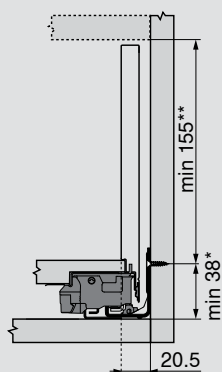
Accessories

	Transportation lock for design element (side)		
	For transporting pre-assembled design elements (side)		
		2 x	780C0009

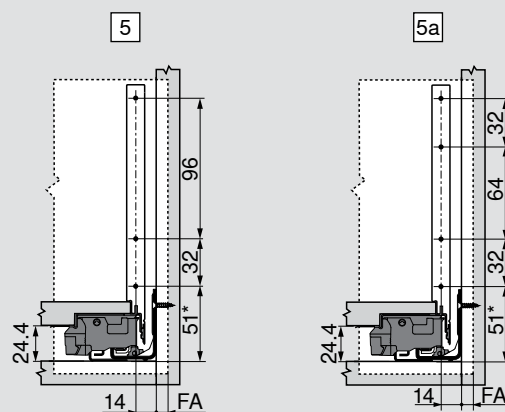
	Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm		609.1500
	Ø 3.5 x 17 mm		609.1700
	Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm		61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.		

Planning

Space requirements in the cabinet

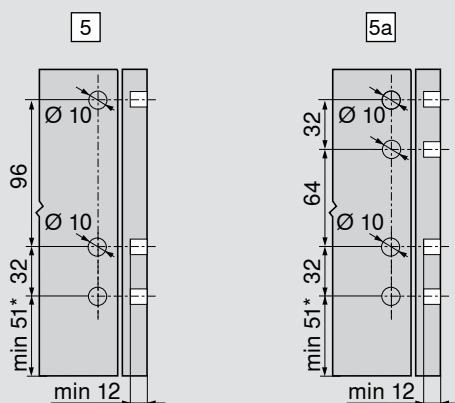


Front dimensions for screw-on assembly

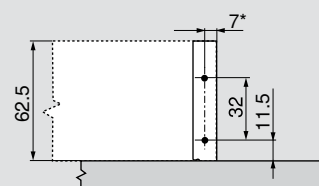


FA Front overlay

Front drilling distances for EXPANDO



Centre piece dimensions



* + 1.5 mm for application of ZF7M70E2

* + 1 mm if cabinet profiles are installed before cabinet is assembled

** Incl. 2 mm tilt adjustment

Sink pull-out – height C

LEGRABOX pure
LEGRABOX free

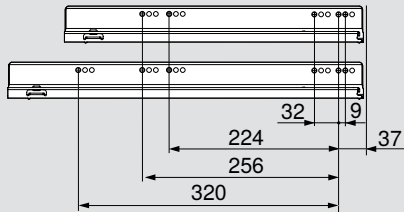


Cabinet profile screw position – 40 kg

NL (mm)

450, 500

550, 600



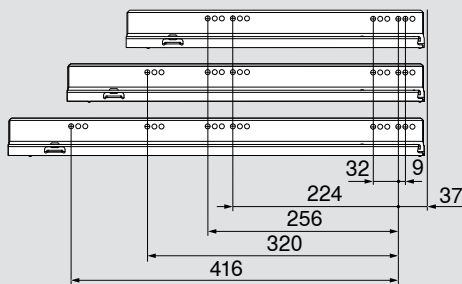
Cabinet profile screw position – 70 kg

NL (mm)

450

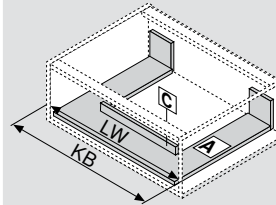
500–600

650

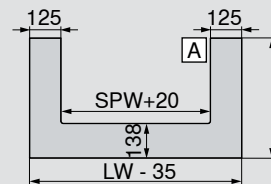


Min. internal cabinet depth = NL + 3 mm

Cutting dimensions for 16 mm chipboard

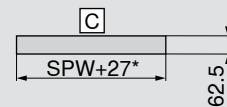


- KB Cabinet width
- LW Internal cabinet width
- NL Nominal length
- R Radius
- SPW Internal width between sink drawer sides

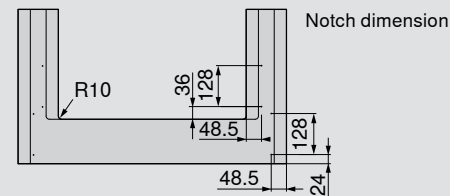


Base

- Steel back
- NL - 21 mm



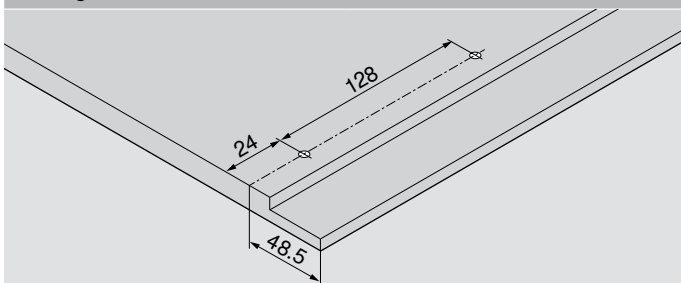
Centre piece



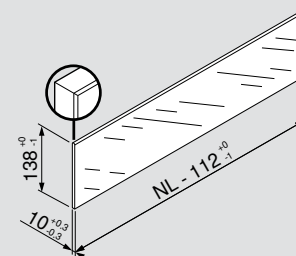
Notch dimension

* + 3 mm for application of ZF7M70E2

Drilling distances base



Glass design element (side) for LEGRABOX free

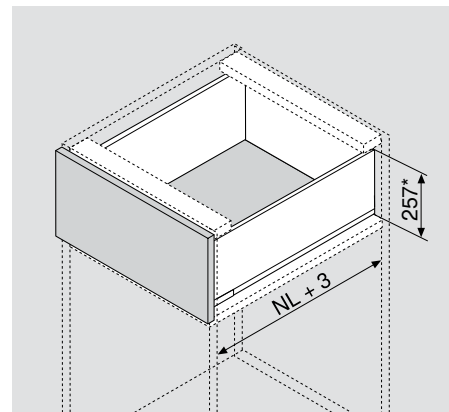
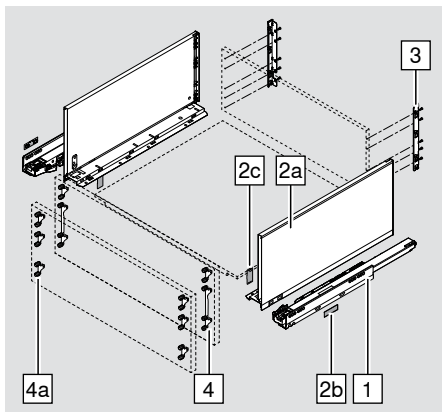


The given dimensions in combination with LEGRABOX do not require "impact testing for vertically installed glass parts" as per the DIN EN 14749 norm Nov.2005. For norm compliance no safety glass is required. The edge is a polished flat-ended edge with a 1 mm ± 0.5 mm bevel.

Product

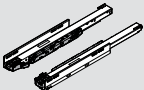


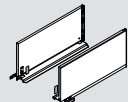
Space requirement



NL Nominal length

Order specification

1	Cabinet profiles left/right								
	NL	BLUMOTION S**				TIP-ON			
	400 mm	40 kg	750.4001S			40 kg	750.4001T		
	450 mm	40 kg	750.4501S		70 kg	40 kg	750.4501T		70 kg
	500 mm	40 kg	750.5001S		70 kg	40 kg	750.5001T		70 kg
	550 mm	40 kg	750.5501S		70 kg	40 kg	750.5501T		70 kg
	600 mm	40 kg	750.6001S		70 kg	40 kg	750.6001T		70 kg
	650 mm				70 kg				70 kg

2	Drawer side set				
	Consisting of:				
	2a Drawer side left/right				
	2b Customer branding				
	2c Cover caps				
	Colour variants				
		TS-M	OG-M	PS-M	SW-M
		INGL			
	NL	Steel			
	400 mm	770F4002S			
	450 mm	770F4502S			
	500 mm	770F5002S			
	550 mm	770F5502S			
	600 mm	770F6002S			
	650 mm	770F6502S			

* Incl. 2 mm tilt adjustment

** Suitable for SERVO-DRIVE and TIP-ON BLUMOTION

High fronted pull-out – height F

LEGRABOX



3	Chipboard back fixings left/right					
		Colour variants				
		TS-M	OG-M	PS-M	SW-M	NI
		Steel				
	Height F	ZB7F000S				

4	Front fixing bracket				
	EXPANDO	2 x	ZF7C70E2	+ 2 x	ZF7M70E2
	Screws	2 x	ZF7C7002	+ 2 x	ZF7M7002
	EXPANDO T	2 x	ZF7C70T2	+ 2 x	ZF7M70T2
	For more information, see page 61				

Alternative to 4

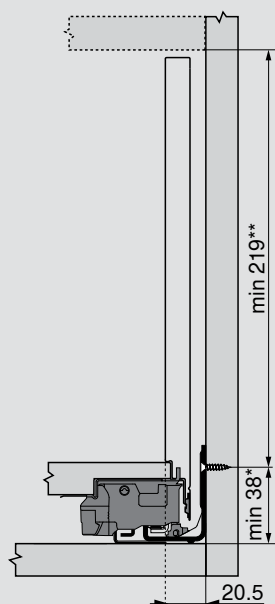
4a	Front fixing bracket				
	EXPANDO			6 x	ZF7M70E2
	Screws			6 x	ZF7M7002
	EXPANDO T			6 x	ZF7M70T2
	For more information, see page 61				

Accessories

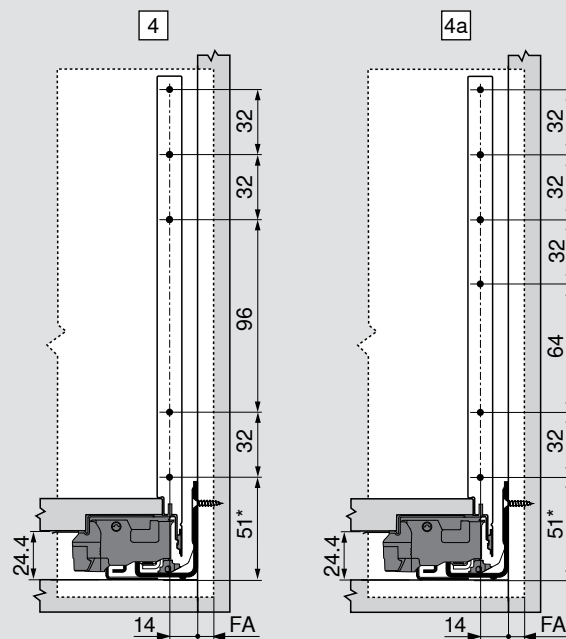
Fixing screws for front fixing brackets		
	Ø 3.5 x 15 mm	609.1500
	Ø 3.5 x 17 mm	609.1700
Fixing screws for chipboard back fixings and drawer sides with drawer base		
	Ø 4 x 15 mm	61D.1500
	In order to achieve optimal assembly, we recommend that you use flat headed screws.	

Planning

Space requirements in the cabinet

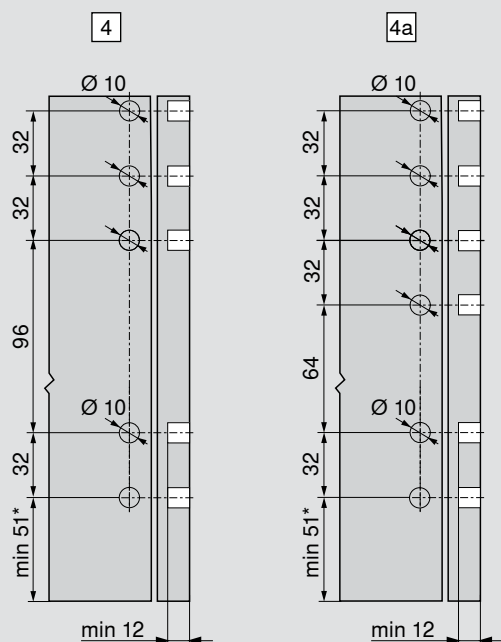


Front dimensions for screw-on assembly

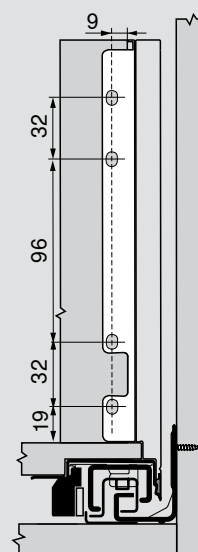


FA Front overlay

Front drilling distances for EXPANDO



Back installation dimensions



* + 1 mm if cabinet profiles are installed before cabinet is assembled

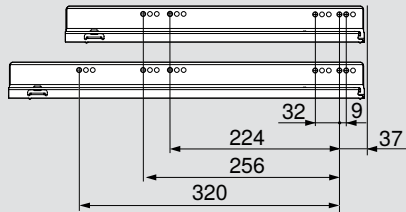
** Incl. 2 mm tilt adjustment

Cabinet profile screw position – 40 kg

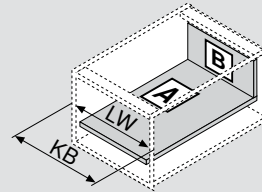
NL (mm)

400–500

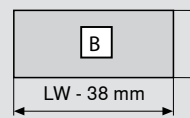
550, 600



Cutting dimensions for 16 mm chipboard

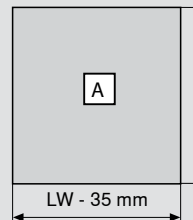


KB Cabinet width
LW Internal cabinet width
NL Nominal length



Back

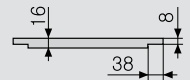
212 mm



Base

Chipboard back

NL - 10 mm



Notch dimension

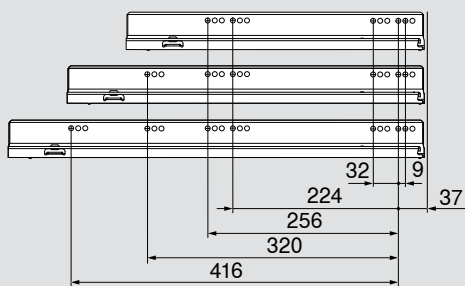
Cabinet profile screw position – 70 kg

NL (mm)

450

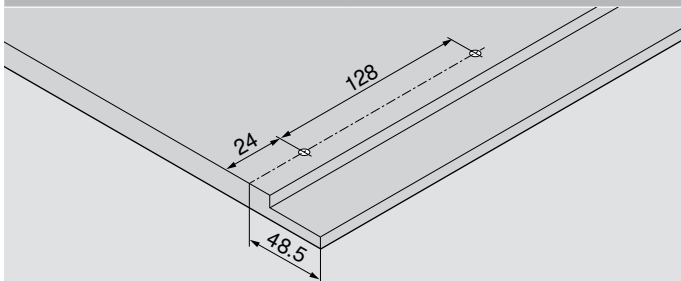
500–600

650

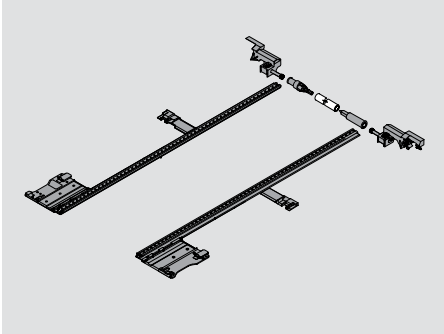


Min. internal cabinet depth = NL + 3 mm

Drilling distances base



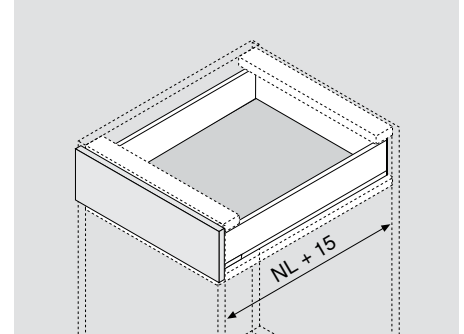
Side stabiliser



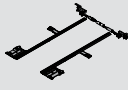
Description

- Additional stabilisation for extra wide pull-outs
- Recommendation: KB 900 to 1400 mm
- Aluminium rod suitable for KB 1400 mm, for cutting to size
- Suitable for use in combination with BLUMOTION, SERVO-DRIVE, TIP-ON BLUMOTION and TIP-ON
- No additional space requirement at the bottom

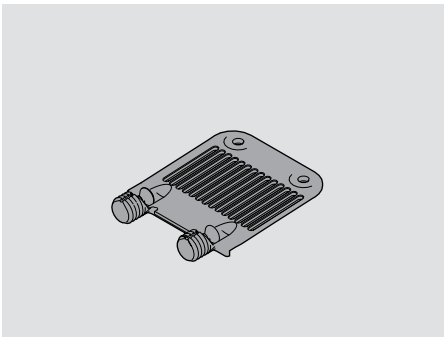
Space requirement



Order specification

Side stabiliser		
	NL	
	250–400 mm	ZS7M400LU
	450–650 mm	ZS7M650LU
	Shaft cutting: LW - 295 mm	
	Gear rack cutting: NL + 10 mm	

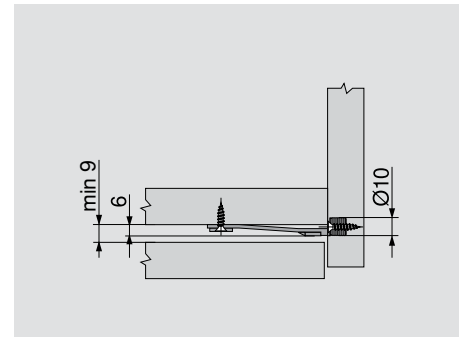
Base stabiliser



Description

- For stabilising wide drawer bases
- Reinforces the connection between the base and the front
- Recommendation: KB 900 mm and higher, min. 1 piece

Space requirement

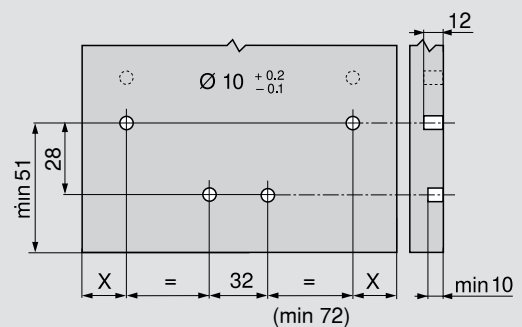


Order specification

Base stabiliser		
		Z96.10E1

Planning

Front drilling distances



X = 14 mm + front overlay

EXPANDO T

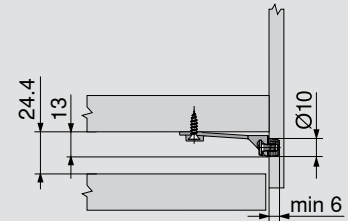


Description

- EXPANDO T fixing system, pre-assembled
- For thin fronts measuring 8 mm and above in thickness
- For various front materials with sufficient stability and strength
- For three different applications (lift systems, doors, pull-outs)

Space requirement

Front/base stabiliser



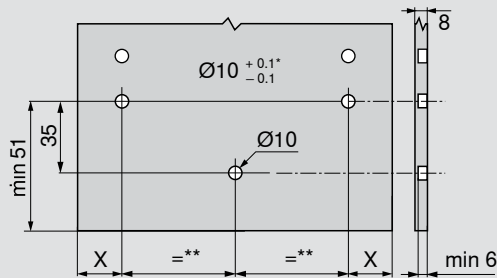
Order specification for box systems

Front fixing bracket			
	Height		
	N	2x	ZF7N70T2
	M	2x	ZF7M70T2
	K	2x	ZF7K70T2
	C	2x	ZF7C70T2
Fixing positions according to the Blum catalogue			

Front/base stabiliser	
	From cabinet width of 601 mm, 1 piece
	From cabinet width of 901 mm, 2 pieces
	From front heights of 381 mm, 1 piece
Z96.00T1	

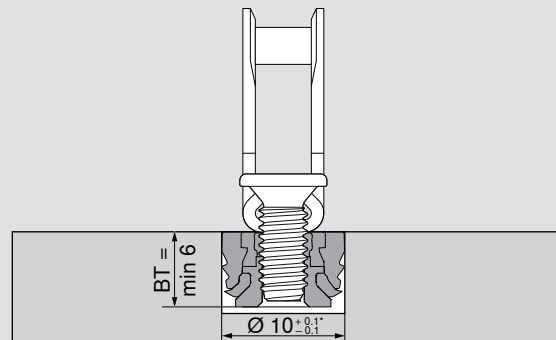
Planning

Base stabiliser drilling pattern



$$X = 14 + FA$$

Drilling depth for EXPANDO T



Area of application and assembly recommendation

EXPANDO T is suitable for fixing Blum fittings to thin panel materials in furniture manufacturing.

Materials tested by Blum	Nm
Chipboard (transverse tensile strength > 0.45 N/mm ²)	1.5
MDF (transverse tensile strength > 0.6 N/mm ²)	1.5
HDF	2
HPL	2
Mineral composites	2
Nero Assoluto natural granite stone	3
Quartz composite artificial stone	3
Ceramic plates	3

Disclaimer of liability

Blum accepts no liability for the use of EXPANDO T in combination with materials not listed or fittings from other manufacturers. It is recommended that the assembly be carried out by an experienced furniture manufacturer.



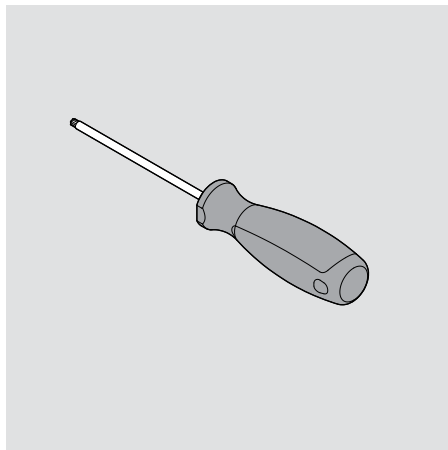
EXPANDO T
Assembly

www.blum.com/EXPANDO_T_8

BT Drilling depth
FA Front overlay
Nm Minimum tightening torque

* For stone and ceramic +0.2/-0.1 mm
** Min. 80

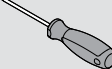
TORX screwdriver



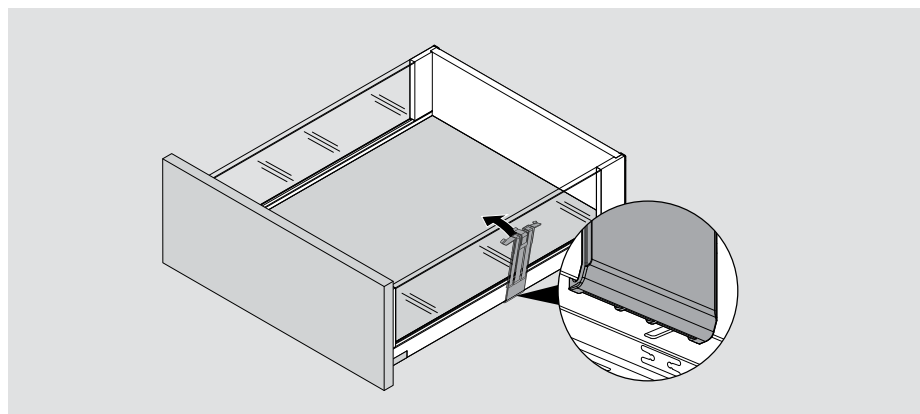
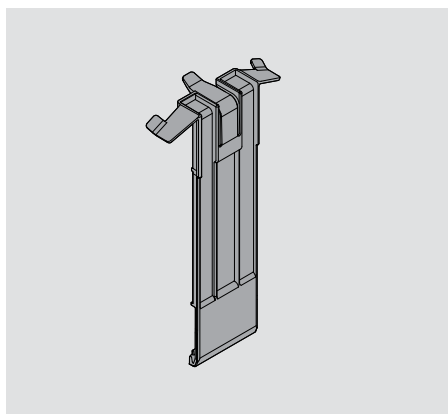
Description

- TORX size 20 (T20)
- Blade length 35/100 mm
- Total length 100/210 mm
- Orange handle with Blum print
- For adjustment of LEGRABOX

Order specification

TORX screwdriver		
 	Total length	
	100 mm	623.882.2
	210 mm	209.093.7

Transportation lock for LEGRABOX free



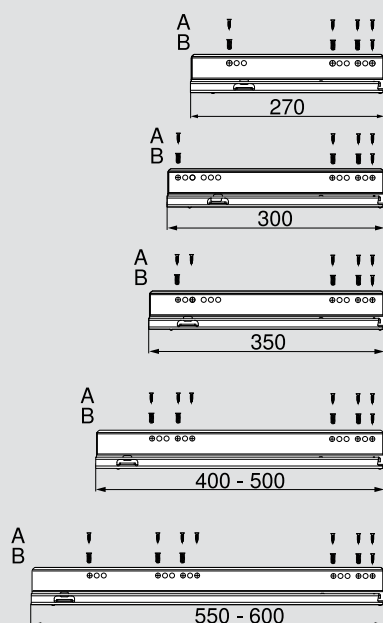
Order specification

Transportation lock for LEGRABOX free		
		780C0009

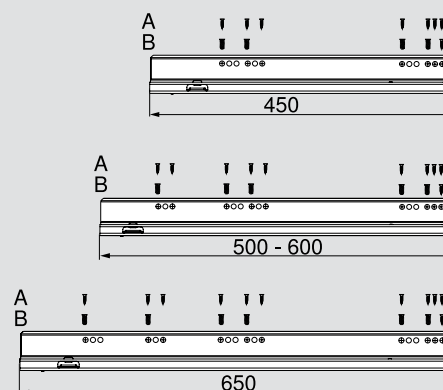
BLUMOTION S or TIP-ON cabinet profiles

A	Chipboard screw	
	Ø 3.5 x 15 mm	609.1500
B	System screw	
	Ø 6 x 14.5 mm	661.145

Cabinet profile 750–40 kg

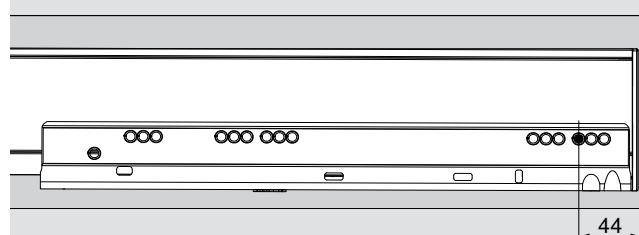


Cabinet profile 753–70 kg

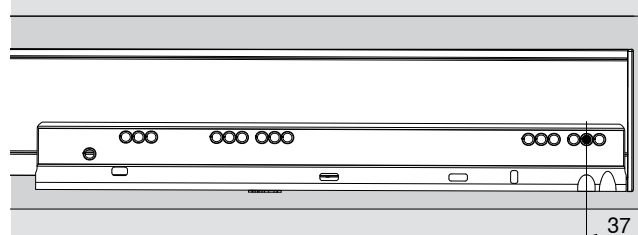


Screw position – inner drawers and inner pull-outs

Variant 1



Variant 2



LEGRABOX



Assembly devices

Starter kit



Starter kit

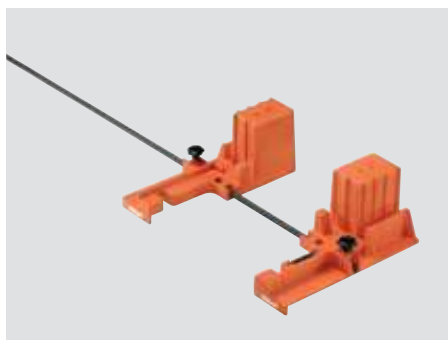
This starter kit of assembly devices makes assembly quick and easy.

ZMM.0700.20

Consisting of:

- 1a BOXFIX E-L
- 1b Drilling template for LEGRABOX
- 1c TORX screwdriver

BOXFIX E-L



BOXFIX E-L

For manual assembly of LEGRABOX pull-outs.

ZMM.0700

BOXFIX P



BOXFIX P

For efficient, simple assembling and screwing of LEGRABOX and TANDEMBOX.

ZMM.2750

Base router



Base router

For easy and precise notching of the drawer base.

M35.7200

Assembly devices Assembly, adjustment and removal

LEGRABOX



Drilling template for LEGRABOX



Drilling template for LEGRABOX

For precise pre-drilling on the base and back.

ZML.7000

Universal drilling template

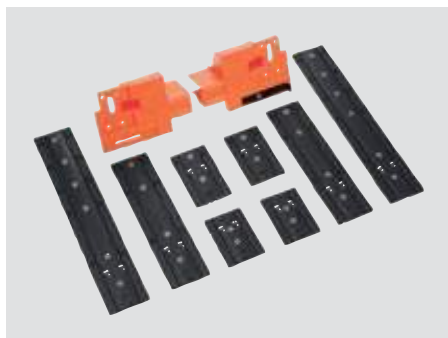


Universal drilling template

The multifunctional assembly device.

ZML.0040.01

Marking template for LEGRABOX



Marking template for LEGRABOX

For precise marking of the front drillings.

ZML.3710

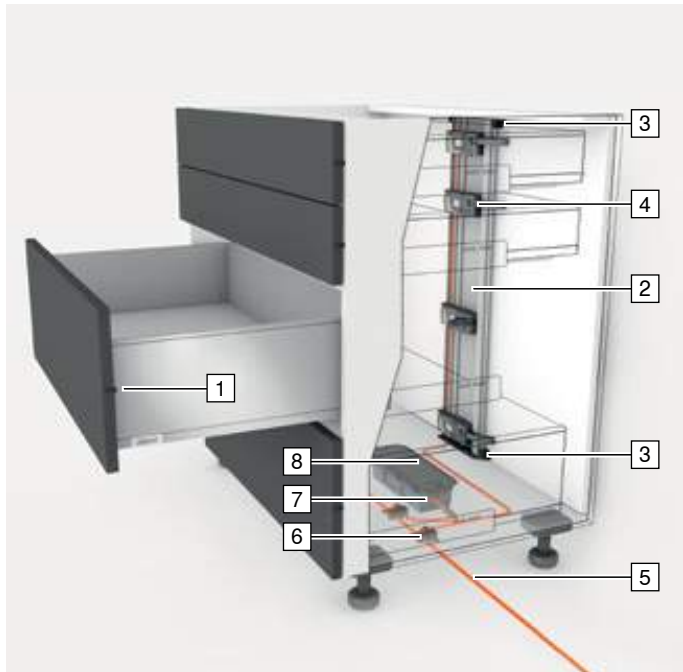
Assembly, adjustment and removal



➤ LEGRABOX
Assembly, adjustment and removal

www.blum.com/legrabox2

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With vertical bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth

Assembly, adjustment and removal



➤ SERVODRIVE
Assembly, adjustment and removal

www.blum.com/servodrive1

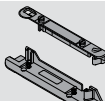
Order specification

1	Blum distance bumper	
		
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out	
	Front height 300 mm and higher: 4 pieces per pull-out	
	When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	

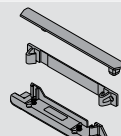
2	Bracket profile with cable	
		
	Aluminium	
	Length	
	650 mm	Z10T650AA
	700 mm	Z10T700AA
	710 mm	☎ Z10T710AA
	750 mm	Z10T750AA
	800 mm	Z10T800AA

Alternative to 2

	Bracket profile without cable	
		
	Aluminium for cutting to size	
	Length	
	1170 mm	Z10T1170A
	Cutting: LH - 10 mm	

3	Upper/lower bracket profile attachment Horizontal cross member	
		Z10D01E0.01

Alternative to 3

	Lower/back bracket profile attachment Vertical cross member	
		Z10D01EA.01

4	Drive unit	
		Z10A3000.03

	Lever cap	
		Z10A3006
	Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back	

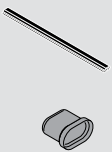
SERVO-DRIVE

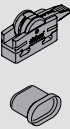
Standard cabinet with horizontal and vertical cross members

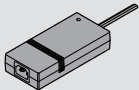
LEGRABOX

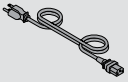


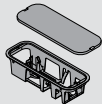
Order specification

5	Distribution cable and cable end protector	
	Consisting of: 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector	
	8 m	Z10K800AE
	Can be used as a distribution cable and bracket profile cable	

6	Connecting node and cable end protector	
	Consisting of: 1x connecting node 2x cable end protector	
		Z10V100E.01

7	Blum transformer 24 W	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

	Flex	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS

8	Transformer unit housing	
	For cabinet base fixing	
	With lid	
		Z10NG000

Alternative to 8

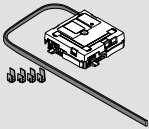
	Transformer unit housing	
	For panel fixing	
		Z10NG120

Accessories

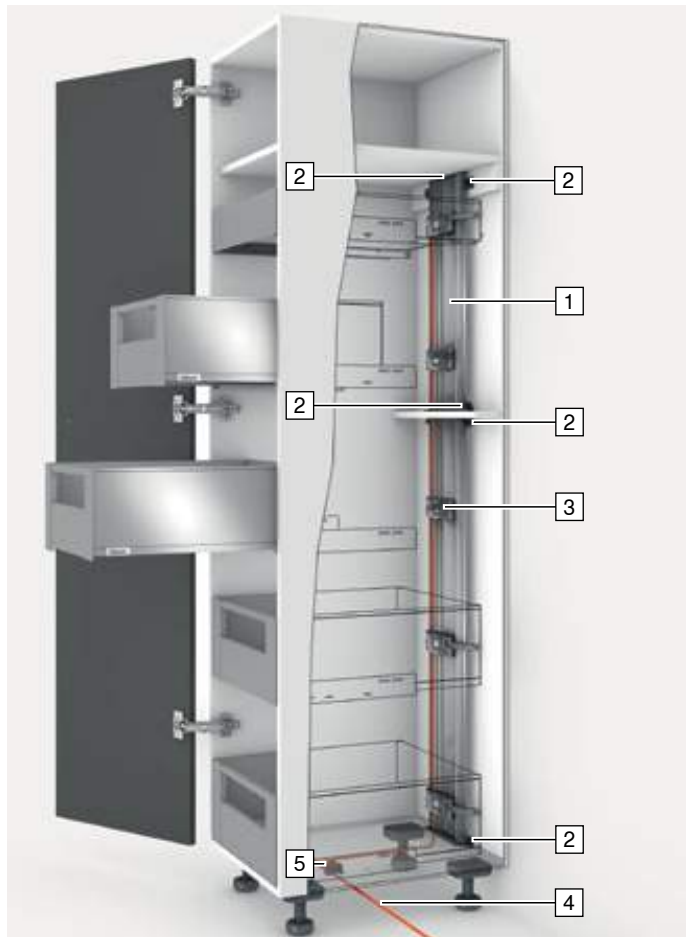
	Cable holder	
		Z10K0009

	Base stabiliser	
		Z96.10E1
	For more information, see page 60	

	Synchronisation cable	
	For the synchronisation of two drive units	
	Length	
	80 mm	Z10K008S
	500 mm	Z10K050S
	1200 mm	Z10K120S
	1600 mm	Z10K160S
	Two drive units that are supposed to open simultaneously must be connected via the synchronisation cable	

	COMBOX set	
	Contains all assembly and cabling components	
		Z10ZC00A
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02	

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With vertical bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth

Assembly, adjustment and removal



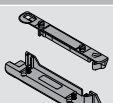
➤ SERVODRIVE
Assembly, adjustment and removal
www.blum.com/servodrive1

Order specification

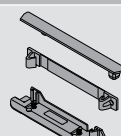
1	Bracket profile with cable	
	Aluminium	
	Length	
	650 mm	Z10T650AA
	700 mm	Z10T700AA
	710 mm	☎ Z10T710AA
	750 mm	Z10T750AA
	800 mm	Z10T800AA

Alternative to 1

	Bracket profile without cable	
	Aluminium for cutting to size	
	Length	
	1170 mm	Z10T1170A
	Cutting: LH - 10 mm	

2	Upper/lower bracket profile attachment Horizontal cross member	
		Z10D01E0.01

Alternative to 2

	Lower/back bracket profile attachment Vertical cross member	
		Z10D01EA.01

SERVO-DRIVE SPACE TOWER

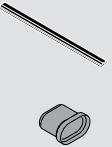
LEGRABOX

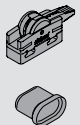


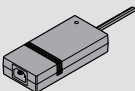
Order specification

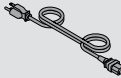
3	Drive unit
	Z10A3000.03

	Lever cap	
		Z10A3006
	Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back	

4	Distribution cable and cable end protector
	Consisting of: 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector 8 m Can be used as a distribution cable and bracket profile cable
	Z10K800AE

5	Connecting node and cable end protector
	Consisting of: 1x connecting node 2x cable end protector
	Z10V100E.01

	Blum transformer 24 W	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

	Flex	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
Europe without plug	Z10M200E.OS	

	Transformer unit housing	
	For cabinet base fixing	
	With lid	
		Z10NG000

Alternative to cabinet base fixing

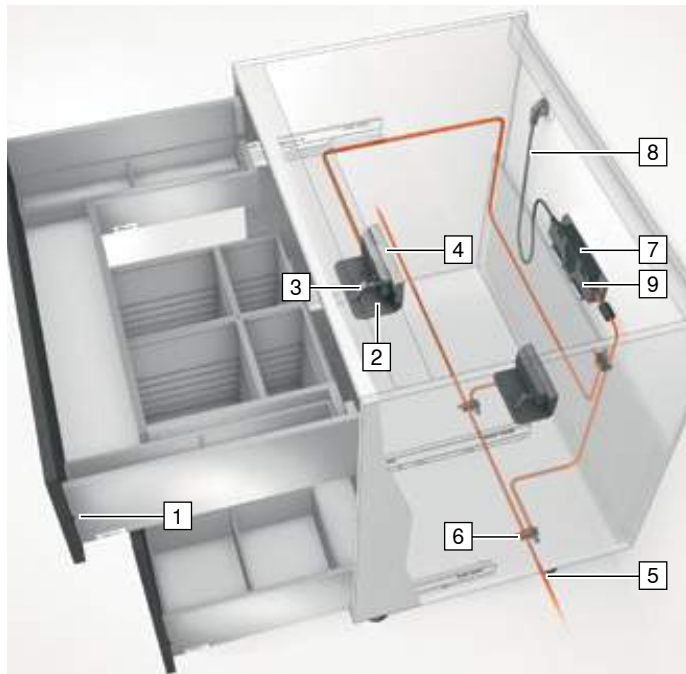
	Transformer unit housing	
	For panel fixing	
		Z10NG120

Accessories

	Cable holder	
		Z10K0009

	Synchronisation cable	
	For the synchronisation of two drive units	
	Length	
	80 mm	Z10K008S
	500 mm	Z10K050S
	1200 mm	Z10K120S
	1600 mm	Z10K160S
Two drive units that are supposed to open simultaneously must be connected via the synchronisation cable		

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With attachment bracket
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Easy assembly and cabling
- Shallow installation depth

Assembly, adjustment and removal

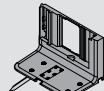


➤ SERVODRIVE
 Assembly, adjustment and removal

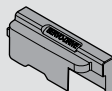
www.blum.com/servodrive1

Order specification

1	Blum distance bumper	
		
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out Front height 300 mm and higher: 4 pieces per pull-out When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	

2	Attachment bracket 1 tier	
		Z10D0311
	For 1 drive unit	

3	Drive unit	
		Z10A3000.03

4	Protection against dripping water for drive unit	
		Z10D0316
	Application with attachment bracket 1 tier	

5	Distribution cable and cable end protector	
		
	Consisting of: 1x SERVODRIVE black electrical cable for cutting to size 5x cable end protector	
	8 m	Z10K800AE
	Can be used as a distribution cable and bracket profile cable	

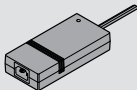
6	Connecting node and cable end protector	
		
	Consisting of: 1x connecting node 2x cable end protector	
		Z10V100E.01

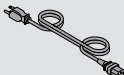
SERVO-DRIVE Sink cabinet

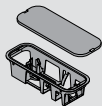
LEGRABOX



Order specification

7	Blum transformer 24 W	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

8	Flex	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS

9	Transformer unit housing	
	For cabinet base fixing	
	With lid	
		Z10NG000

Alternative to 9

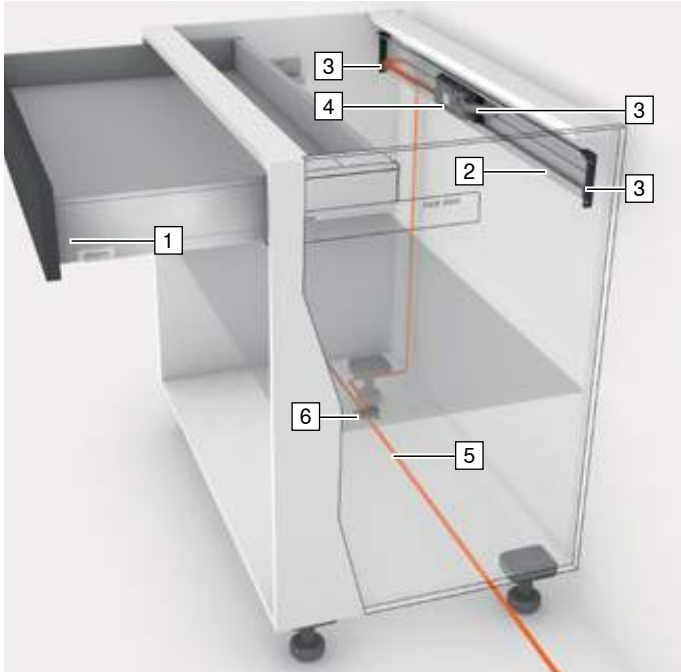
	Transformer unit housing	
	For panel fixing	
		Z10NG120

Accessories

	Cable holder	
		Z10K0009

	Base stabiliser	
		Z96.10E1
	For more information, see page 60	

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With attachment bracket and horizontal bracket profile
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts

Assembly, adjustment and removal



➤ SERVO-DRIVE
Assembly, adjustment and removal

www.blum.com/servodrive1

Order specification

1	Blum distance bumper	
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out	
	Front height 300 mm and higher: 4 pieces per pull-out	
When using a 70 kg LEGRABOX runner, install four Blum distance bumpers		

2	Horizontal bracket profile	
	Aluminium for cutting to size	
	Length	
	1143 mm	Z10T1143B
	Cutting: LW – 19 mm, up to KB 1200 mm (max. LW 1162)	

3	Horizontal bracket profile attachment	
	Consisting of:	
	1x bracket profile attachment left/right	
	1x bracket profile adapter for drive unit	
		Z10D5210

KB Cabinet width

LW Internal cabinet width

4	Drive unit	
		Z10A3000.03

	Lever cap	
		Z10A3006
Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back		

5	Distribution cable and cable end protector	
	Consisting of:	
	1x SERVO-DRIVE black electrical cable for cutting to size	
	5x cable end protector	
	8 m	Z10K800AE
Can be used as a distribution cable and bracket profile cable		

6	Connecting node and cable end protector	
	Consisting of:	
	1x connecting node	
	2x cable end protector	
		Z10V100E.01

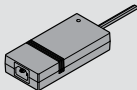
SERVO-DRIVE

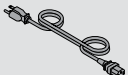
Cabinet with pull-out element – horizontal bracket profile

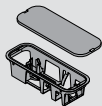
LEGRABOX



Order specification

	Blum transformer 24 W	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

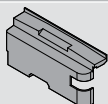
	Flex	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS

	Transformer unit housing	
	For cabinet base fixing	
	With lid	Z10NG000

Alternative to cabinet base fixing

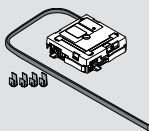
	Transformer unit housing	
	For panel fixing	
		Z10NG120

Accessories

	Protection against dripping water for drive unit	
	For horizontal bracket profile	
		Z10T00B7.01

	Cable holder	
		
		Z10K0009

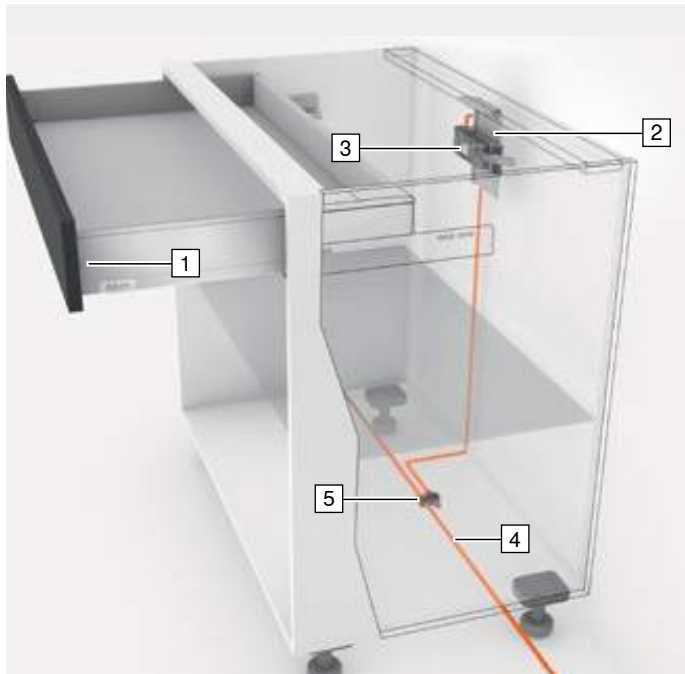
	Base stabiliser	
		
		Z96.10E1
For more information, see page 60		

	COMBOX set	
	Contains all assembly and cabling components	
		Z10ZC00A
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02	

SERVO-DRIVE

Cabinet with pull-out element –
upper attachment bracket

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- With upper attachment bracket
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts

Assembly, adjustment and removal

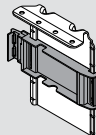


➤ SERVO-DRIVE
Assembly, adjustment and removal

www.blum.com/servodrive1

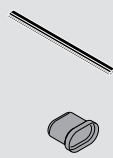
Order specification

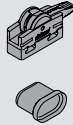
1	Blum distance bumper	
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out	
	Front height 300 mm and higher: 4 pieces per pull-out	
	When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	

2	Upper attachment bracket	
	With pre-mounted adapter for the drive unit	
		Z10D6252

3	Drive unit	
		Z10A3000.03

	Lever cap	
		Z10A3006
	Required for LEGRABOX height M with an LW of 267–286 mm, in combination with a steel back	

4	Distribution cable and cable end protector	
	Consisting of: 1x SERVO-DRIVE black electrical cable for cutting to size 5x cable end protector	
	8 m	Z10K800AE
	Can be used as a distribution cable and bracket profile cable	

5	Connecting node and cable end protector	
	Consisting of: 1x connecting node 2x cable end protector	
		Z10V100E.01

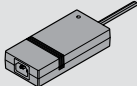
SERVO-DRIVE

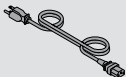
Cabinet with pull-out element – upper attachment bracket

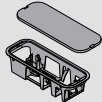
LEGRABOX



Order specification

	Blum transformer 24 W	
	Language packages: Installation instructions and instruction leaflet	
	DE, EN, FR, IT, NL	Z10NE030A
	DA, EN, FI, NO, SV	Z10NE030B
	EL, EN, HR, SL, SR, TR	Z10NE030C
	EN, ES, FR, IT, PT	Z10NE030D
	CS, HU, SK, PL	Z10NE030E
	BG, ET, LT, LV, RO, RU	Z10NE030F
	EN, ES, FR, (US, CA)	Z10NE030G
	EN, ZH	Z10NE030H
	Only one Blum transformer permitted per distribution cable!	

	Flex	
	Flex – countries	
	AR	Z10M200A
	UK	Z10M200B
	CH	Z10M200C
	DK	Z10M200D
	Europe	Z10M200E
	IN	☎ Z10M200H
	IL	Z10M200I
	JP	Z10M200J
	AU	Z10M200K
	CL	Z10M200L
	CN	Z10M200N
	TW	Z10M200T
	US, CA	Z10M200U
	ZA	Z10M200Z
	BR	☎ Z10M200S.01
	Europe without plug	Z10M200E.OS

	Transformer unit housing	
	For cabinet base fixing	
	With lid	Z10NG000

Alternative to cabinet base fixing

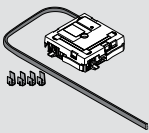
	Transformer unit housing	
	For panel fixing	
		Z10NG120

Accessories

	Cable holder	
		
		Z10K0009

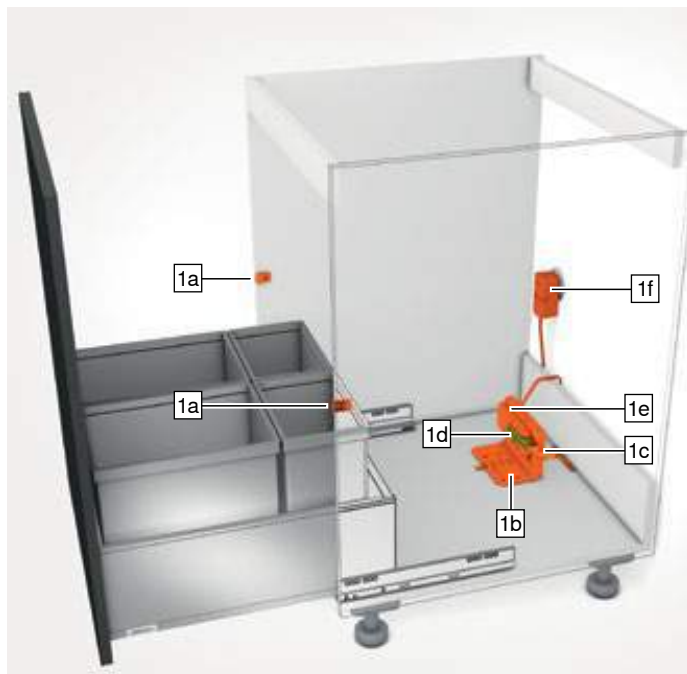
	Base stabiliser	
		
		Z96.10E1

For more information, see page 60

	COMBOX set	
	Contains all assembly and cabling components	
		Z10ZC00A
	For preventing front collisions when using SERVO-DRIVE in corner situations. Suitable starting with drive unit Z10A3000.02	

SERVO-DRIVE uno Bottom mount waste bin solution

Product



Description

- Electrical opening support system in conjunction with BLUMOTION – for silent and effortless closing
- For bottom mount waste bin solutions
- Used to remove waste quickly and easily
- No fixed connection between the drive unit and pull-out
- Pull-outs can be used unchanged
- Quick assembly of pre-mounted parts
- Ideal for retrofitting
- Set contents customised for specific countries

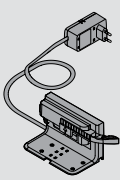
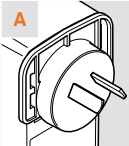
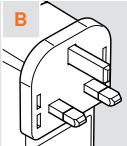
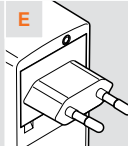
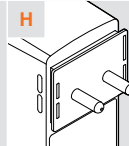
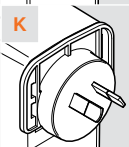
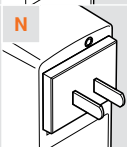
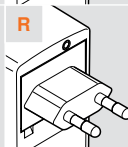
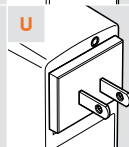
Assembly, adjustment and removal



➤ SERVODRIVE uno
Assembly, adjustment and removal

www.blum.com/servodrive-uno

Order specification

1	SERVO-DRIVE uno set – pre-mounted								
	Consisting of: 1a 2x Blum distance bumper, 5 mm, with attachment 1b 1x attachment bracket 1 tier 1c 1x drive unit 1d 1x transport protection 1e 1x protection against dripping water 1f 1x 12-Watt Blum plug-in transformer 1x assembly device 7x screws for Blum distance bumper and attachment bracket 1x installation instructions 1x instruction leaflet and spare parts form								
	Network adapter (x)								
   	   								
	Language packages (y)								
A	DE, EN, FR, IT, NL								
B	DA, EN, FI, NO, SV								
C	EL, EN, HR, SL, SR, TR								
D	EN, ES, FR, IT, PT								
	<table border="1"> <tr> <td>E</td><td>CS, HU, PL, SK</td></tr> <tr> <td>F</td><td>BG, ET, LT, LV, RO, RU</td></tr> <tr> <td>G</td><td>EN, ES, FR</td></tr> <tr> <td>H</td><td>EN, ZH</td></tr> </table>	E	CS, HU, PL, SK	F	BG, ET, LT, LV, RO, RU	G	EN, ES, FR	H	EN, ZH
E	CS, HU, PL, SK								
F	BG, ET, LT, LV, RO, RU								
G	EN, ES, FR								
H	EN, ZH								
	Z10NA30(xy)								

Accessories

	Blum distance bumper	
	Ø 5 mm	993.0530
	Ø 8 mm	993.0830.01
	Front height up to 300 mm: 2 pieces per pull-out	
	Front height 300 mm and higher: 4 pieces per pull-out	
	When using a 70 kg LEGRABOX runner, install four Blum distance bumpers	
	Base stabiliser	
		Z96.10E1
	For more information, see page 60	

Product



Description

- TIP-ON mechanical opening support system combined with soft-close BLUMOTION
- Low minimum front gap of 2.5 mm
- Extensive trigger range
- Optional synchronisation for LWs of 245 mm and higher
- 4-dimensional front adjustment option

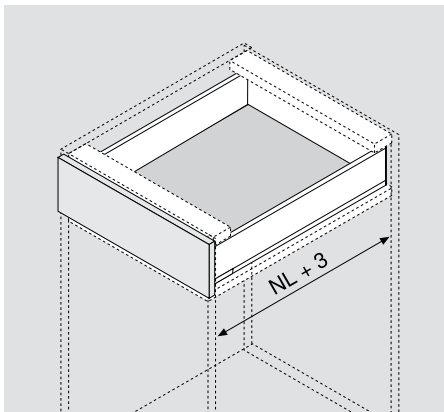
Assembly, adjustment and removal



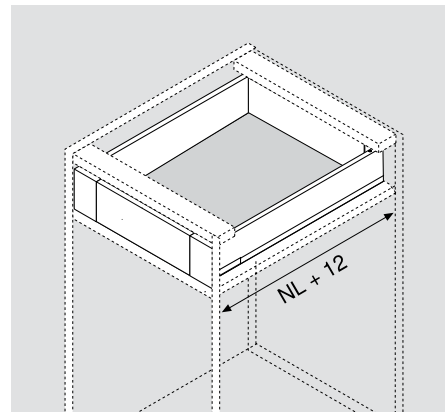
➤ TIP-ON BLUMOTION
Assembly, adjustment and removal

www.blum.com/tipon-blumotion

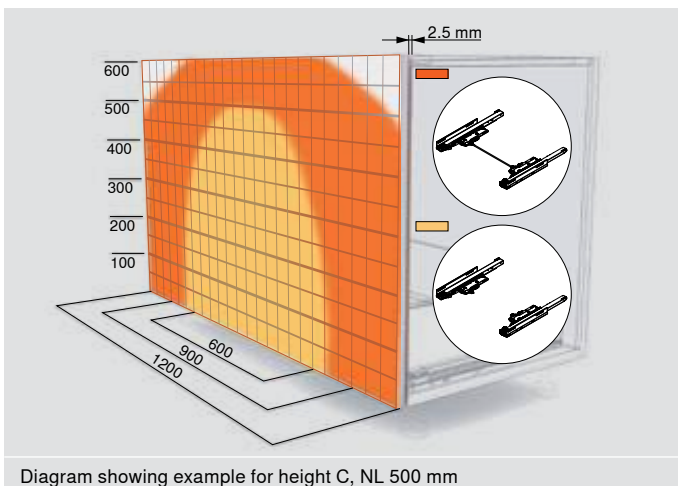
Space requirement for drawers/high fronted pull-outs



Space requirement for inner drawer/pull-out



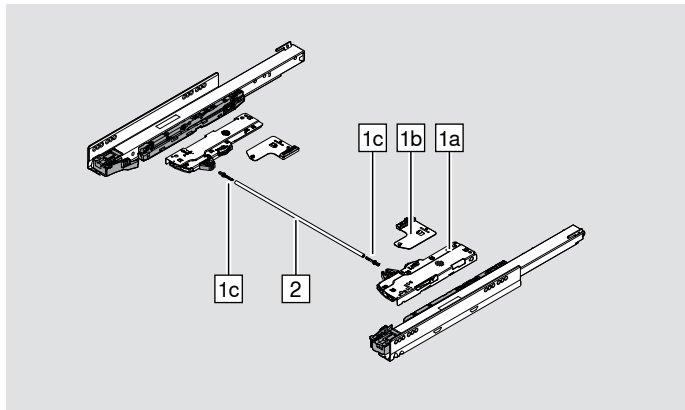
TIP-ON BLUMOTION synchronisation



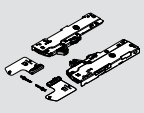
To optimise the functioning and trigger range, we recommend using a synchronisation linkage. Minimum front gap 2.5 mm.

- With synchronisation
- Without synchronisation

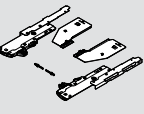
Order specification

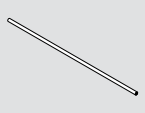


Make the right calculations for your TIP-ON BLUMOTION unit using the product configurator www.blum.com/configurator

1	TIP-ON BLUMOTION set			
	Consisting of: 1a 2x TIP-ON BLUMOTION unit 1b 2x TIP-ON BLUMOTION latch 1c 2x synchronisation adapter			
	NL (mm)	Unit	Weight (kg)*	
	270–300	S0	≤ 10	T60L7040
		S1	> 10–20	T60L7140
	350–650	L1**	≤ 20	T60L7340
		L3	15–40	T60L7540
		L5***	35–70	T60L7570

Alternative to 1

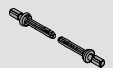
	TIP-ON BLUMOTION set for sink pull-out ¹			
	Consisting of: 1a 2x TIP-ON BLUMOTION unit 1b 2x TIP-ON BLUMOTION latch 1c 2x synchronisation adapter			
	NL (mm)	Unit	Weight (kg)*	
	350–650	L1**	≤ 20	T60L9340
		L3	15–40	T60L9540
	¹ Possible for LWs ≥ 294 mm and NL ≥ 350 mm			

2	TIP-ON BLUMOTION synchronisation linkage	
	Possible for LWs ≥ 294 mm	
	Suitable for LWs up to 1370 mm	
		T60.1125W
	Shaft cutting: LW - 247 mm Sink pull-out shaft cutting: LW - 267 mm	

For narrow LWs (alternative to 2)

	TIP-ON BLUMOTION one-part synchronisation	
	Symmetrical	
	LW 245–293 mm	
	For cutting to size	T60.300D

Accessories

	TIP-ON BLUMOTION synchronisation adapter	
	Symmetrical	
	When used with 2, 2 pieces required each time	
	LW ≥ 294 mm	T60.000D
	Front gap template for TIP-ON BLUMOTION LEGRABOX/MOVENTO	
	For setting the front gap to 2.5 mm	
		65.5631

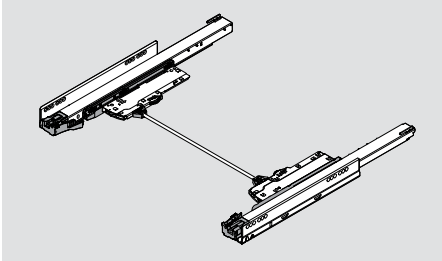
* Recommended weight ranges (total weight of pull-out) for optimum opening and closing function

** Can only be combined with 40 kg (750.)

*** Can only be combined with 70 kg (753.)

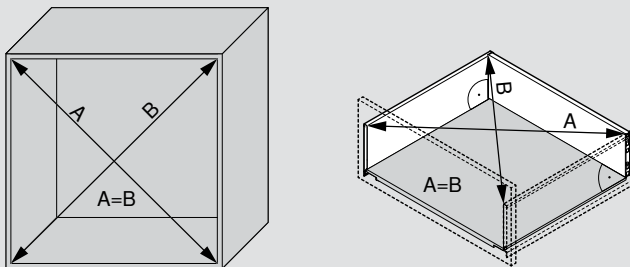
LW Internal cabinet width
NL Nominal length

Planning



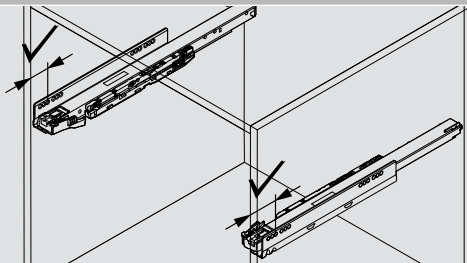
- TIP-ON BLUMOTION for LEGRABOX uses the same standard installation dimensions as LEGRABOX
- The following planning graphics are shown as an example for a drawer with height M

Furniture construction



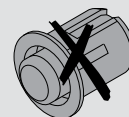
To ensure a front gap of at least 2.5 mm, precise manufacturing is required, so it should be ensured that planned measurements and angle accuracy are adhered to.

Depth position



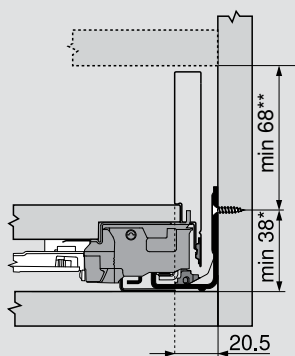
Observe exact depth position of both cabinet profiles.

Front assembly

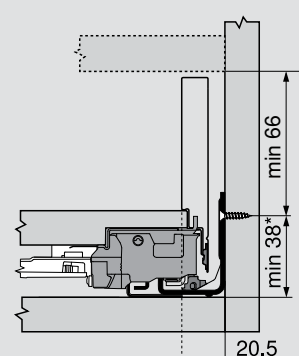


Bumpers should not be installed for TIP-ON BLUMOTION!

Space requirements in the cabinet – drawer/high fronted pull-out



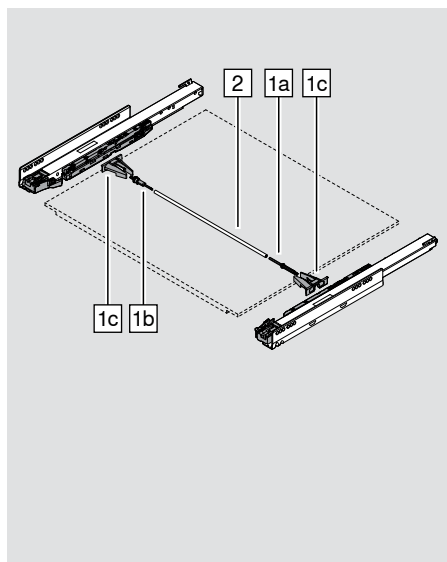
Space requirements in the cabinet – inner drawer/inner pull-out



* + 1 mm if cabinet profiles are installed before cabinet is assembled

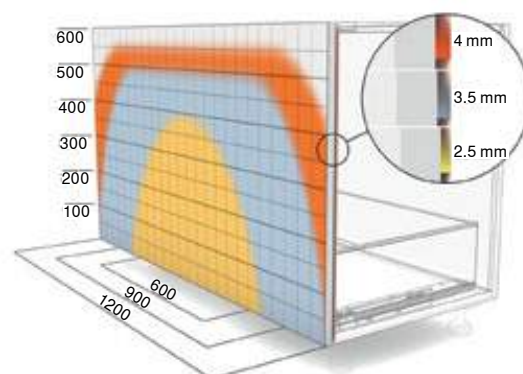
** Incl. 2 mm tilt adjustment

Product



Description

- Synchronisation for secure opening and closing for LEGRABOX with TIP-ON
- For expanding the trigger range on the pull-out front
- Recommended for KB 600 mm and higher
- Front gap 3.5 mm



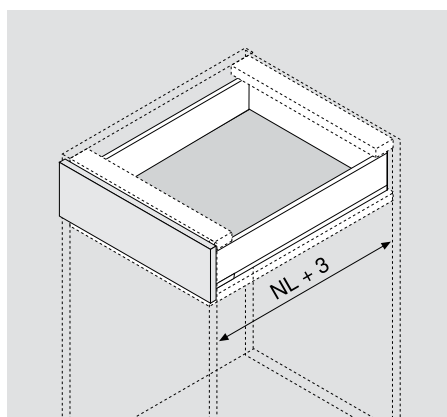
Assembly, adjustment and removal



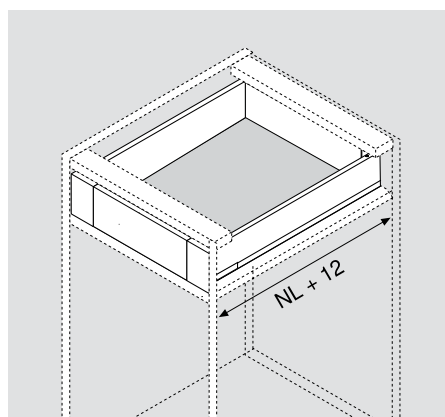
➤ TIP-ON
Assembly, adjustment and removal

www.blum.com/tipon1

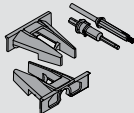
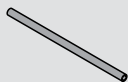
Space requirement for drawers/high fronted pull-outs



Space requirement for inner drawer/pull-out



Order specification

1 	TIP-ON synchronisation set Consisting of: 1a Locking device 1b Overload locking device 1c Attachment
	T57.7400.01
2 	Synchronisation for TIP-ON Aluminium rod for cutting to size Shaft cutting: LW - 229 mm Suitable up to KB 1400 mm
	ZST.1160W

KB Cabinet width
 LW Internal cabinet width
 NL Nominal length



AMBIA-LINE

Organisation at its best

 **blum**

AMBIA-LINE



Material and colour

Steel design

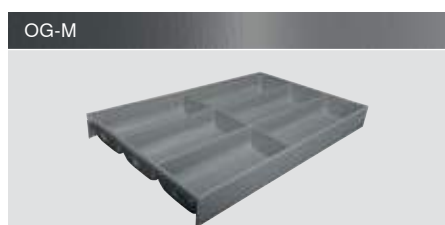


➤ **AMBIA-LINE
Steel design:**
Assembly, adjustment
and removal

[www.blum.com/
ambialine-steel](http://www.blum.com/ambialine-steel)

Recommended colour combinations	AMBIA-LINE colours		
	TS-M	OG-M	SW-M
			
LEGRABOX colours	Terra black matt	Orion grey matt	Silk white matt
TS-M			
Terra black matt			
OG-M			
Orion grey matt			
PS-M			
Polar silver matt			
SW-M			
Silk white matt			
INGL			
Stainless steel (Inox) Anti-fingerprint			

Cutlery insert



Wood design



➤ **AMBIA-LINE
Wood design:**
Assembly, adjustment
and removal

[www.blum.com/
ambialine-wood](http://www.blum.com/ambialine-wood)

Recommended colour combinations	AMBIA-LINE colours		
	N01T/TS-M	E02G/OG-M	E01S/SW-M
LEGRABOX colours	Tennessee walnut/TS-M	Nebraska oak/OG-M	Bardolino oak/SW-M
TS-M			
Terra black matt			
OG-M			
Orion grey matt			
PS-M			
Polar silver matt			
SW-M			
Silk white matt			
INGL			
Stainless steel (Inox) Anti-fingerprint			

Cutlery insert

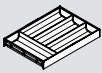
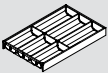
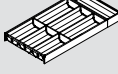
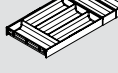


Drawer – cutlery insert



- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt with integrated containers
- Containers coated with Softtouch material in terra black matt, orion grey matt
- Resistant, noise-reducing surface
- Can be combined with filler trays
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 450 mm to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Cutlery insert				
			Colour variants	
			TS-M	OG-M
	NL	Width	SW-M/OG-M	
	450 mm	300 mm	ZC7S450BS3	
	500 mm	300 mm	ZC7S500BS3	
	550 mm	300 mm	ZC7S550BS3	
	600 mm	300 mm	ZC7S600BS3	
	650 mm	300 mm	ZC7S650BS3	

Steel design

AMBIA-LINE



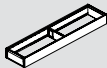
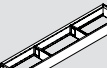
Drawer frame



- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Can be put in any position and offers safe hold
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional dispenser and knife holder
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Drawer frame for short nominal lengths of 450 mm or less					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	from 270 mm	242 mm	ZC7S300RSU		
	With magnet for connection to the back or drawer side				

Narrow drawer frame				
			Colour variants	
			TS-M	OG-M
			SW-M	
	NL	Width		
	450 mm	100 mm	ZC7S450RS1	
	500 mm	100 mm	ZC7S500RS1	
	550 mm	100 mm	ZC7S550RS1	
	600 mm	100 mm	ZC7S600RS1	
	650 mm	100 mm	ZC7S650RS1	

Wide drawer frame				
			Colour variants	
			TS-M	OG-M
			SW-M	
	NL	Width		
	450 mm	200 mm	ZC7S450RS2	
	500 mm	200 mm	ZC7S500RS2	
	550 mm	200 mm	ZC7S550RS2	
	600 mm	200 mm	ZC7S600RS2	
	650 mm	200 mm	ZC7S650RS2	

NL Nominal length

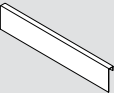
AMBIA-LINE



Steel design

Drawer frame

Adapter profile for connection to chipboard back

			Colour variants		
			TS-M	OG-M	SW-M
	Height	Width			
	M	242 mm	ZC7A0U0M		
	K	242 mm	ZC7A0U0K		
	Not required for NL 270 and 300 mm				
	Recommended for NL greater than 350 mm				

Individual cross divider suitable for 50 mm frame height (optional)

			Colour variants		
			TS-M	OG-M	SW-M
	Width				
	242 mm		ZC7Q0U0SS		
	100 mm		ZC7Q010SS		
	200 mm		ZC7Q020SS		

Steel design

AMBIA-LINE



High fronted pull-out



- Powder-coated steel frames in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Can be put in any position and offers safe hold
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional plate holder and spice holder
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 110 mm

Order specification for high fronted pull-out height C and height F

High fronted pull-out frame					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	from 270 mm	242 mm	ZC7F300RSU		
	from 400 mm	218 mm	ZC7F400RSP		

Adapter profile for connection to chipboard back					
			Colour variants		
			TS-M	OG-M	SW-M
	Height	Width			
	C	242 mm	ZC7A0U0C		
	F	242 mm	ZC7A0U0F		
	Not required for NL 270 and 300 mm				
	Recommended for NL greater than 350 mm				
	C	218 mm	ZC7A0P0C		
	F	218 mm	ZC7A0P0F		

Individual cross divider suitable for 110 mm frame height (optional)				
		Colour variants		
		TS-M	OG-M	SW-M
	Width			
	242 mm	ZC7Q0U0FS		
	218 mm	ZC7Q0P0FS		

NL Nominal length

AMBIA-LINE



Steel design

AMBIA-LINE cross gallery

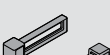


- Aluminium cross gallery in terra black matt, orion grey matt, polar silver matt and silk white, for cutting to size
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F

Order specification

Cross gallery for cutting to size					
		Colour variants			
		TS-M	OG-M	PS-M	SW-M
	Length				
	1080 mm	ZR7.1080U			

Attachments					
		Colour variants			
		TS-M	OG-M	PS-M	SW-M
	LEGRABOX pure	ZC7U10E0			
	LEGRABOX free	ZC7U11E0			

Lateral divider					
		Colour variants			
		TS-M	OG-M	PS-M	SW-M
	Length				
	84 mm	ZC7U10F0			

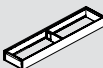
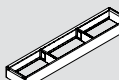
AMBIA-LINE-bottle set

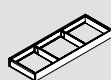


- Bottle set for combination with drawer frame, for nominal lengths of 450 mm or greater, steel design
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX high fronted pull-out, heights C and F
- Installation height 140 mm (drawer frame with bottle set)

Order specification

Bottle set					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	from 450 mm	100 mm	ZC7B0100S		
	from 450 mm	200 mm	ZC7B0200S		
Not suitable for inner pull-outs					

Narrow drawer frame					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	100 mm	ZC7S450RS1		
	500 mm	100 mm	ZC7S500RS1		
	550 mm	100 mm	ZC7S550RS1		
	600 mm	100 mm	ZC7S600RS1		
	650 mm	100 mm	ZC7S650RS1		

Wide drawer frame					
			Colour variants		
			TS-M	OG-M	SW-M
	NL	Width			
	450 mm	200 mm	ZC7S450RS2		
	500 mm	200 mm	ZC7S500RS2		
	550 mm	200 mm	ZC7S550RS2		
	600 mm	200 mm	ZC7S600RS2		
	650 mm	200 mm	ZC7S650RS2		

NL Nominal length

AMBIA-LINE



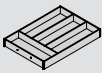
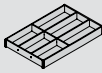
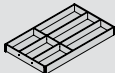
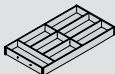
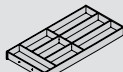
Wood design

Drawer – cutlery insert



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Can be put in any position and offers safe hold
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 450 mm to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Cutlery insert			
			Colour variants
	NL	Width	N01T/TS-M E02G/OG-M E01S/SW-M
	450 mm	300 mm	ZC7S450BH3
	500 mm	300 mm	ZC7S500BH3
	550 mm	300 mm	ZC7S550BH3
	600 mm	300 mm	ZC7S600BH3
	650 mm	300 mm	ZC7S650BH3

NL Nominal length

Wood design

AMBIA-LINE

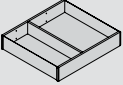


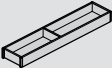
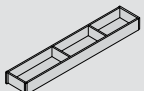
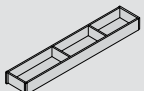
Drawer frame



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Non-slip positioning
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional dispenser and knife holder
- Suitable for LEGRABOX drawers height M and K
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 50 mm

Order specification for drawer height M and height K

Drawer frame for short nominal lengths of 450 mm or less				
			Colour variants	
			N01T/TS-M	E02G/OG-M
	NL	Width	E01S/SW-M	
	from 270 mm	242 mm	ZC7S300RHU	

Narrow drawer frame				
			Colour variants	
			N01T/TS-M	E02G/OG-M
	NL	Width	E01S/SW-M	
	450 mm	100 mm	ZC7S450RH1	
	500 mm	100 mm	ZC7S500RH1	
	550 mm	100 mm	ZC7S550RH1	
	600 mm	100 mm	ZC7S600RH1	
	650 mm	100 mm	ZC7S650RH1	

Wide drawer frame				
			Colour variants	
			N01T/TS-M	E02G/OG-M
	NL	Width	E01S/SW-M	
	450 mm	200 mm	ZC7S450RH2	
	500 mm	200 mm	ZC7S500RH2	
	550 mm	200 mm	ZC7S550RH2	
	600 mm	200 mm	ZC7S600RH2	
	650 mm	200 mm	ZC7S650RH2	

NL Nominal length

AMBIA-LINE



Wood design

Drawer frame

Individual cross divider suitable for 50 mm frame height (optional)				
		Colour variants		
		N01T	E02G	E01S
	Width			
	242 mm	ZC7Q0U0SH		
	100 mm	ZC7Q010SH		
	200 mm	ZC7Q020SH		
Including spring clamp				

Wood design

AMBIA-LINE



High fronted pull-out



- Wood design frame in Tennessee walnut, Nebraska oak, Bardolino oak, with base
- Steel components in terra black matt, orion grey matt, silk white matt
- Elegant, slim design
- Non-slip positioning
- Adjustable cross dividers appropriate for the storage item, tool-free adjustment in the hole pattern
- Optional plate holder and spice holder
- Suitable for LEGRABOX high fronted pull-out and inner pull-out, height C and F
- Can be used for nominal lengths of 270 to 650 mm
- Frame height 110 mm

Order specification for high fronted pull-out height C and height F

High fronted pull-out frame				
			Colour variants	
			N01T/TS-M	E02G/OG-M
	NL	Width	E01S/SW-M	
	from 270 mm	242 mm	ZC7F300RHU	
	from 400 mm	218 mm	ZC7F400RHP	

Individual cross divider suitable for 110 mm frame height (optional)				
		Colour variants		
		N01T	E02G	E01S
	Width			
	242 mm	ZC7Q0U0FH		
	218 mm	ZC7Q0P0FH		
Including spring clamp				

NL Nominal length

AMBIA-LINE



Accessories

Kitchen accessories



The attractive AMBIA-LINE kitchen accessories combine a high-quality design with well-conceived functionality. Holders for knives, plates and spices and film and foil dispensers help to keep the kitchen tidy. Everything is perfectly in place – your kitchen utensils are tidily stored in the pull-out and easy to access.



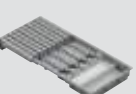
> Kitchen accessories

Assembly, adjustment and removal

www.blum.com/ambialine-accessories

Order specification

Knife holder for nominal lengths of 450 mm or more

			Colour variants
			OG-M
	Length	Width	
	409 mm	187 mm	ZC7M0200
	For 9 knives		
	For drawer height M and height K		

Dispenser for nominal lengths of 450 mm or more

			Colour variants	
			OG-M	
	Length	Width	Double unit, cling film and aluminium foil, with film/foil.	Double unit, cling film and aluminium foil, without film/foil.
	409 mm	187 mm		
			ZC7C0000	ZC7C0001
	For drawer height M and height K			

Spice holder

			Colour variants	
			OG-M	
	Length	Width		
	356 mm	205 mm	ZC7G0P0I	
	For high fronted pull-out height C and height F			

Plate holder

		Colour variants
		OG-M
	Plate diameter	
	186–322 mm	ZC7T0350
	Stacking height – up to 12 plates	
	For high fronted pull-out height C and height F	

The company Blum

Founded over 60 years ago by Julius Blum, Blum is a family-owned company that operates on an international scale. Its strategic business segments include lift, hinge and pull-out systems. All our product developments focus on perfecting motion.

www.blum.com



Blum in Austria and around the world

The company has seven plants in Vorarlberg, Austria, additional production sites in Poland, the USA and Brazil and 29 subsidiaries/representative offices. Blum supplies more than 120 markets. The Blum Group employs 7.300 people in total, 5.500 of whom work in Vorarlberg.



Innovations

To support customers with innovative fittings solutions and secure long-term success for the company, we need to consistently invest in research and development, in plants and facilities and in employee training. With more than 2.600 patents worldwide, Blum is one of Austria's most innovative companies.



Quality

Blum's comprehensive concept of quality does not only apply to products. Services and collaboration with customers and partners should also meet the same quality requirements.



Environment

At Blum, we believe that responsible ecological behaviour has long-term economic benefits. The longevity of products is just one of many important aspects. Other important measures include the use of environmentally-friendly processes, the intelligent use of materials and prudent energy management.



Blum South East Asia Pte. Ltd.
150 Ubi Avenue 4
#02-01 Ubi Biz-Hub
Singapore 408825
Rep. of Singapore
Tel.: +65 6 547 1760
Fax.: +65 6 547 1761
E-Mail: info.sg@blum.com
www.blum.com

Julius Blum GmbH
Furniture Fittings Mfg.
6973 Höchst, Austria
Tel.: +43 5578 705-0
Fax: +43 5578 705-44
E-mail: info@blum.com
www.blum.com



ISO 9001
Certified Quality
System



ISO 14001
Certified Environmental
System



ISO 50001
Certified Energy
System

