Small fitting, great convenience



0

www.blum.com



Small fitting – high quality

AVENTOS HK-XS is the compact fitting for small stay lifts in high and wall cabinets. Thanks to the narrow style, AVENTOS HK-XS offers a high level of design freedom.

4

6

8

10

11

12

18



	0.
Contents	8
Quality of motion	
Wide range of applications	1 miles
Assembly	-
TIP-ON for handle-less lift systems	
AVENTOS programme	
Ordering and planning information	
Blum	- 100
	_

High quality of motion – typical of AVENTOS

AVENTOS HK-XS proves itself with the familiar AVENTOS quality of motion. Stay lifts open and close with seemingly weightless movement. They close silently and effortlessly in combination with CLIP top BLUMOTION hinges.





High quality of motion

The variable stop allows the lift system to remain in any desired position and always within easy reach.

Numerous possibilities

Whether thick wooden fronts with wide or narrow aluminium frames, the fixing positions always remain the same. This allows different materials and front thicknesses to be easily integrated.



Proven Blum quality

The lift mechanism with a robust spring package is the core element of the compact fitting. The AVENTOS HK-XS proves itself in this way with high stability and durability. High quality is ensured for the lifetime of the furniture.



A wide range of applications in every living area

The compact design of the AVENTOS HK-XS means that cabinets with small internal depths can be equipped easily. The symmetrical lift mechanism can be used on one or both sides. For the widest range of applications and a high level of design freedom.



Wide folding fronts

If the lift mechanism is utilised on both sides, large, heavy fronts can also be used.



Above the extractor

Thanks to the small installation depth, it is possible with AVENTOS HK-XS to make optimal use of the space above the extractor, for example.



311

小学の二部で三学校

In the mirror cabinet

Wall cabinets with small internal depths are also ideal for use in the bathroom, for example over the sink. This has the advantage that storage items are well organised and always close to hand.



7





Cabinet fixing

There are various fixing methods available for fixing the lift mechanism to the cabinet. The fixing positions always remain the same, regardless of the thickness and material of the front.



Front fixing bracket Fixing brackets are available for wooden fronts and for wide or narrow aluminium frames.



CLIP mechanism The lift mechanism can be assembled tool-free using the CLIP mechanism.





View assembly video www.blum.com/Z3VmS

Easy assembly

AVENTOS HK-XS can be assembled virtually tool-free. The infinitely variable adjustment is carried out from the front using the adjustment screw. Calibration helps to ensure the front is balanced. This guarantees the front will stop in any desired position.



TIP-ON for handle-less stay lifts

Handle-less furniture has become an increasingly popular fixed element of modern furniture design. TIP-ON, the mechanical opening system, makes opening easy and convenient – also compatible with AVENTOS HK-XS.



Ablum



Easy opening

A single touch on the front releases the lift system so that you can open it upwards with ease.



Colour variants

The TIP-ON unit is available with matching adapter plates. The adapter plate is also available with a nickel finish. This allows it to be integrated discreetly into the cabinet or to create contrasts in colour.



Integrated front gap adjustment

The front gap adjustment is integrated in all versions and can also be used with drilled in TIP-ON. The front gap can be made larger or smaller by simply turning the ejector.

AVENTOS – An inspiring range of lift systems

AVENTOS lift systems ensure high quality of motion. Whether in the kitchen or another living area, for small fronts or large, AVENTOS ensures that lift systems can be opened with consummate ease. Freedom of movement is guaranteed throughout, and fronts are always out of the user's way.

blum



AVENTOS HF

Bi-fold lift system

- Ideal for high, bi-fold fronts in wall cabinets
- Low upward space requirement
- Can be used with fronts of different heights



AVENTOS HS

Up & over lift system

- Ideal for large, one-part fronts in wall cabinets
- The lift system pivots over the cabinet
- Can also be combined with cornice or crown moulding



AVENTOS HL

Lift up

- Ideal for large, one-part fronts in larders and wall cabinets
- Suitable for use with fronts above it
- Conceals electronic devices, for example, behind a continuous front



AVENTOS HK

Stay lift

- Ideal for heavy fronts in wall cabinets
- Low upward space requirement
- Complete fitting



AVENTOS HK-S

Small stay lift

- Ideal for small fronts in top wall cabinets
- Lift mechanism fits harmoniously into small cabinets,
 e.g. above the refrigerator or larder
- Complete fitting



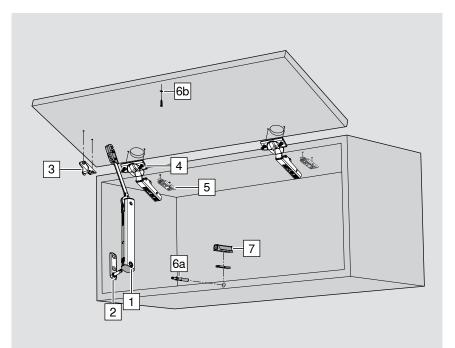
AVENTOS HK-XS

Small stay lift

- Ideal for small, top wall cabinets
- Also suitable for cabinets with low internal depths, e.g. above the extractor
- Small fitting, can be used on one or both sides

Order specification

Ablum



- Well suited for top wall cabinets
- Cabinet height from 240 mm to 600 mm
- Interior depth minimum 125 mm
- Closes silently and effortlessly in conjunction with CLIP top BLUMOTION hinges
- Can be combined with TIP-ON to open handle-less fronts
- Well-balanced quality of motion due to light operating forces, a variable stop and BLUMOTION
- Simple, virtually tool-free assembly and easy adjustment
- Symmetrical lift mechanism can be used on one or both sides
- High-quality design

Power factor LF = cabinet height KH (mm) x door weight incl. double handle weight (kg) Standard TIP-ON LF 500-1500 LF 500-1200 20K1301 20K1301T 20K1101 20K1501 20K1101T 20K1501T LF 800-1800 LF 800-1600 LF 200-1000 LF 180-800 Lift mechanism one-sided LF Power factor Lift mechanism one-sided LF Power factor

Note: the power factor is doubled when used on both sides.

A trial application is recommended when you are in a borderline area for the individual lift mechanism.

1	Symmetrical lift mechanism		1	1 Symmetrical lift mechanism		
A	Power factor		A	Power factor		
and the second s	200–1000	20K1101	and the second se	180–800	20K1101T	
Å	500–1500	20K1301		500–1200	20K1301T	
0	800–1800	20K1501	0	800–1600	20K1501T	
Q	105° opening angle*		Le la	105° opening angle*		
0			0			

* For hinges with smaller opening angles, these are limited by the hinges.

Order specification

AVENTOS HK-XS

Ablum

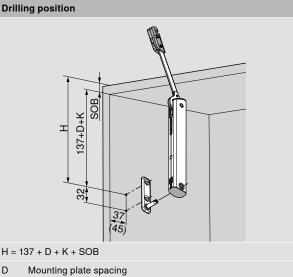
_								
	2 Cabinet fixing				7	Horizontal adapter plate		
	Nickel plated stee	el				Plastic, screws		
- Al	Screws			20K5101	600	NI-L, SW, PG, TS ³⁾		
· · ·	EXPANDO			20K51E1	Ť	Short version		
								956.12
	3 Front fixing brac	cket				Bit PZ cross slot		
~	Nickel plated stee	Nickel plated steel				Size 2, length 39 mm		
- C	Screws ¹⁾			20K4101	~			BIT-PZ K
	EXPANDO			20K41E1				
	Narrow aluminiur	m frames		20K4101A	Accessories	CLIP top BLUMOTION	10°/CLIP	top 110°
	4 Hinge recomme	endation ²⁾				Hinge arm cover cap		
	CLIP top BLUM	OTION 110°				Print/Stamp		
1	Screws	With spring	2x*	71B3550		Plain		70.1
Ţ.	INSERTA	With spring	2 x*	71B3590		Stamped	Blum	70.1503
	CLIP top 110° fo	or TIP-ON						
	Screws	Unsprung	2x*	70T3550.TL		Hinge boss cover cap		
	INSERTA	Unsprung	2x*	70T3590.TL		CLIP top BLUMOTION		70T3
						CLIP top		70T3
	5 Mounting plate	recommendation						
-	Standard mountie on the top gap	Standard mounting plates, distance depends on the top gap				Hinge boss spacing		
	Fiving	Creating						
	Fixing	Spacing	0*	475110400		1.5 mm		
	Screws	0 mm	2x*	175H3100		Screw-on		707050
	EXPANDO	0 mm	2x*	177H3100E		CLIP top BLUMOTION		70T3507
	6 TIP-ON set					Opening angle stop 86°		
	For drilling Ø 10 x	For drilling Ø 10 x 50 mm				Plastic		
A.S.	Plastic	Plastic			See.	Black		70T3
~	SW, PG, TS ³⁾							
	Short version, ler	Short version, length 50 mm 956.1004						
	Consisting of:	Consisting of:				Chipboard screws		_
	1 x TIP-ON					Ø 3.5 x 15 mm		609.1
a		1 x screw-on catch plate ⁴⁾						
ia ib	1 x screw-on cate	ch plate4)				Ø 3.5 x 17 mm		609.1

¹⁾ Use 2 chipboard screws (660.1x00) for wooden fronts. Use 2 countersunk self-tapping screws (660.0950) for wide aluminium frames.

- ²⁾ Alternatively, use the CLIP top BLUMOTION hinges, 95° profile door hinges, 95° aluminium frame hinges or the CLIP top hinges 107°, 110°, 95° profile door hinges, 95° aluminium frame hinges in combination with clip-on BLUMOTION 973A or unsprung (TIP ON). See Blum catalogue.
- $^{\scriptscriptstyle 3)}$ NI-L nickel finish, SW silk white, PG platinum grey, TS terra black.
- ⁴⁾ Note: the glue-on catch plate should not be used in combination with TIP-ON for AVENTOS HK-XS.
- * Number of hinges, see front assembly

Planning

ablum



D

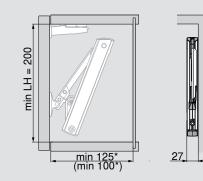
Hinge crank Κ

Horizontal hinge arm 0 mm

Cranked hinge arm 9.5 mm

Double cranked hinge arm 18 mm

Space requirement

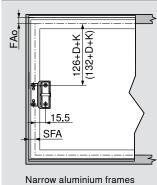


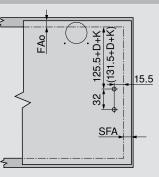
LH Internal cabinet height

* min. 200 mm with visible wall hanging bracket



Front assembly





Wooden fronts and wide aluminium frames¹⁾

- Dammer Ø 3.5 x 15 mm
- FAo Upper front overlay
- SFA Side front overlay

Number of hinges

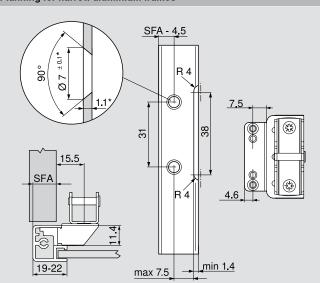
3 hinges starting at cabinet width 900 mm and/or power factor 1800 4 hinges starting at cabinet width 1200 mm and/or power factor 2700

¹⁾ Use 2 chipboard screws (609.1x00) for wooden fronts. Use 2 countersunk self-tapping screws (660.0950) for wide aluminium frames.

() Special drilling positions for a minimum internal depth of 100 mm

i To ensure optimal motion, use standard drilling positions for a minimum internal depth of 125 mm

Planning for narrow aluminium frames



For frame frieze width 19 mm: SFA of 11-18 mm possible

SFA Side front overlay

R Radius

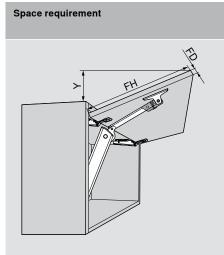
* When changing material thickness, adjust the assembly dimensions accordingly.

Planning

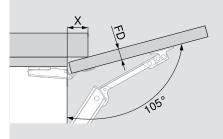
AVENTOS HK-XS

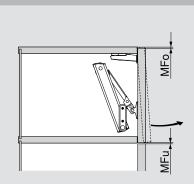
Minimum gap





Cornice and crown moulding clearance





Y = (FH −a) x 0.3							
FD (mm)	16	19	22	24			
a (mm)	45	34	23	15			
FD Front thickness							
FH Front height							

FD (mm)	16	19	22	24		
X (mm)	45	34	23	15		
FD Front thickness						

Minimum gap (F) for fronts with a front radius (R = 1 mm) based on the factory setting for CLIP top BLUMOTION 110°/ CLIP top 110°

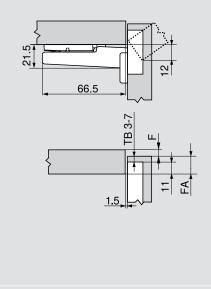
Front thickness FD 16 18 19 20 21 22 23 24 25 26 28 30 0.8 1.2 1.8 2.2 2.7 3 0.5 1.0 1.5 3.5 4.3 application A trial application is recommended 0.8 1.4 4 0.5 1.0 1.2 1.7 2.0 2.5 3.8 3.1 -TB 5 0.5 0.8 0.9 1.2 1.4 1.7 2.4 ΤВ 2.0 2.9 3.4 1.9 6 0.5 0.8 0.9 1.2 1.3 1.6 2.3 2.7 3.2 7 0.5 0.8 0.9 1.1 1.3 1.6 1.9 2.2 2.6 3.0 Additional for + 2 mm side adjustment

CLIP top BLUMOTION 110°/CLIP top 110° Front overlay FA 5 6 7 8 9 10 11 12 13 14 15 16 17 18 5 7 0 3 4 6 7 6 3 3 5 4 ΤВ 6 6 3 4 5 7 9 6 7 3 4 5 £ Mounting plate

MFu Minimum gap at the bottom (1.5 mm)

MFo Minimum gap at the top depending on hinge used – see Blum catalogue

CLIP top BLUMOTION 110°/ CLIP top 110°

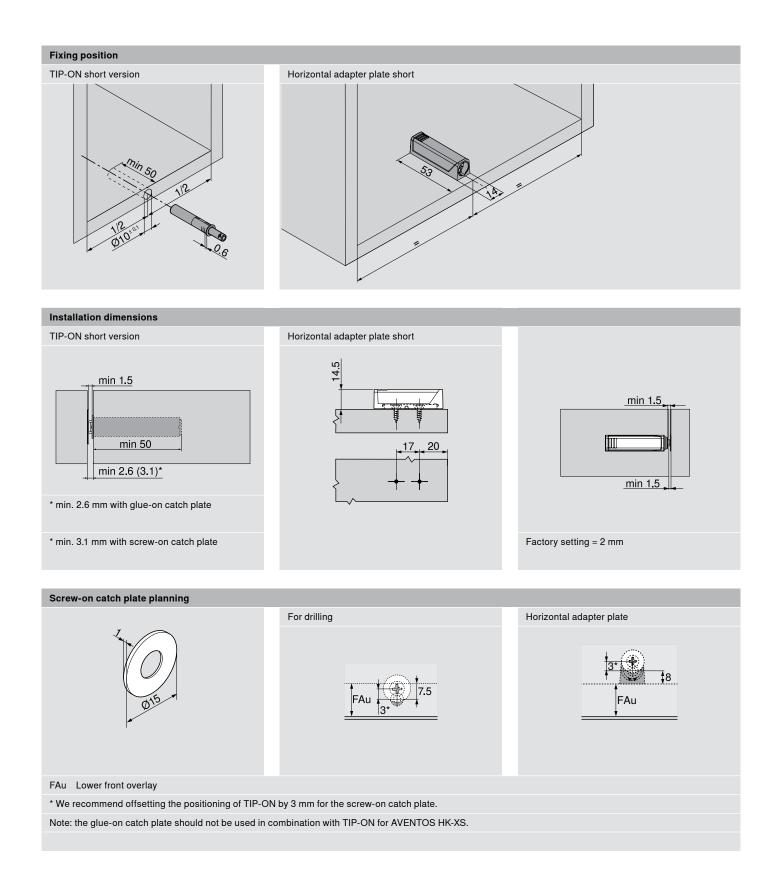




- FA Front overlay
- TB Drilling distance

TIP-ON planning

Ablum



Assembly devices

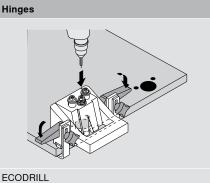
AVENTOS HK-XS

Hinges



Front assembly



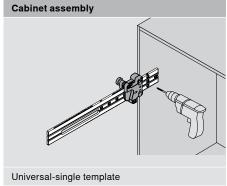


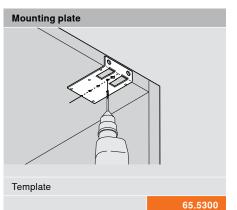
M31.1000



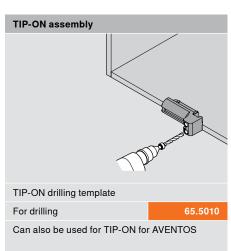
Drilling template for hinges Ø 8 mm/Ø 2.5 mm 65.059A Drilling template for hinges Ø 2.5 mm

Cabinet assembly





Can also be used for cabinet fixing



The company Blum

Founded over 60 years ago by Julius Blum, Blum is a family-owned company that operates on an international scale. Its strategic business segments include lift, hinge and pull-out systems. All our product developments focus on perfecting motion.

www.blum.com



Ablum





Blum in Austria and around the world

The company has seven plants in Vorarlberg, Austria, additional production sites in Poland, the USA and Brazil and 29 subsidiaries/representative offices. Blum supplies more than 120 markets. The Blum Group employs 7.300 people in total, 5.500 of whom work in Vorarlberg.



Global customer benefits

"Whether manufacturer, distributor, fitter or kitchen user - everybody should personally enjoy the benefits of Blum products" - that is Blum's philosophy on global customer benefits.



Innovations

To support customers with innovative fittings solutions and secure long-term success for the company, we need to consistently invest in research and development, in plants and facilities and in employee training. With more than 2.600 patents worldwide, Blum is one of Austria's most innovative companies.



Quality

Blum's comprehensive concept of quality does not only apply to products. Services and collaboration with customers and partners should also meet the same quality requirements.



Environment

At Blum, we believe that responsible ecological behaviour has long-term economic benefits. The longevity of products is just one of many important aspects. Other important measures include the use of environmentally-friendly processes, the intelligent use of materials and prudent energy management.

SO 14001





Norkflov

DYNAMIC SPACE

Good workflows, optimum use of storage space and top quality motion are important features of a practical kitchen. Blum's ideas for practical kitchens are designed to bring function, convenience and ergonomics to furniture interiors.

Blum U.K. Mandeville Drive Kingston, Milton Keynes GB-Buckinghamshire MK10 0AW Tel.: 01908 285700 Fax: 01908 285701 E-mail: info.uk@blum.com

Julius Blum GmbH Furniture Fittings Mfg. 6973 Höchst, Austria Tel.: +43 5578 705-0 Fax: +43 5578 705-44 E-mail: info@blum.com www.blum.com







